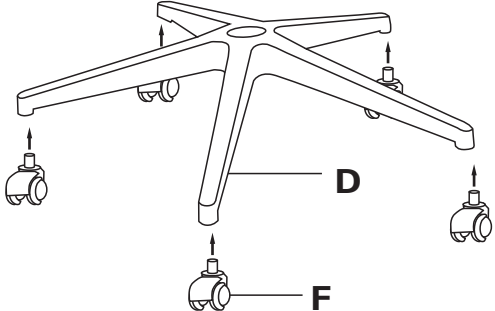
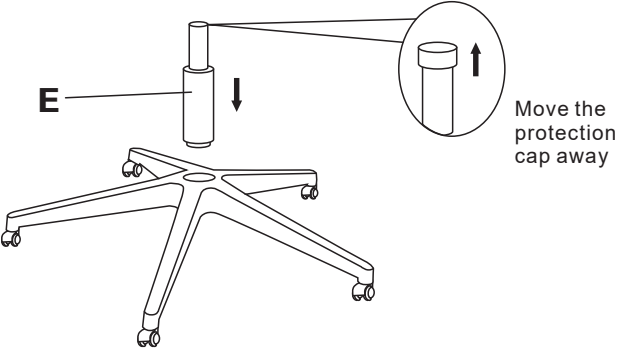
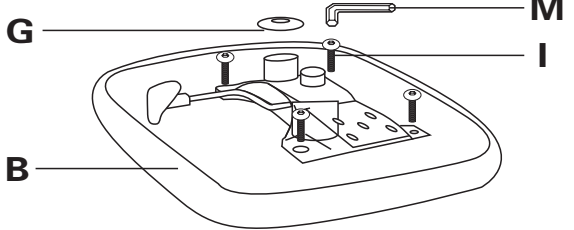
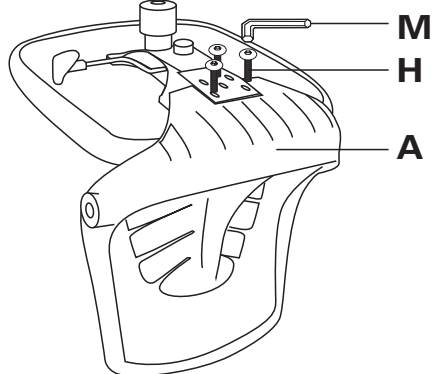
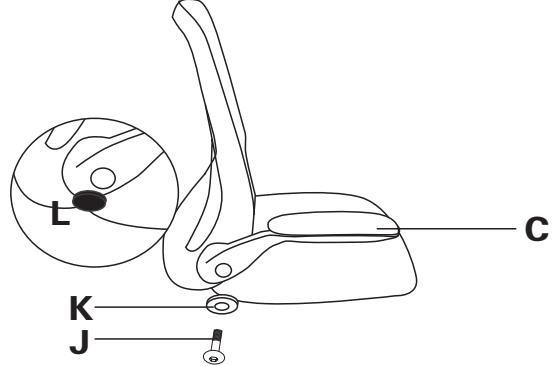
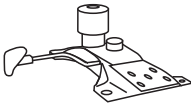
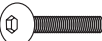


ASSEMBLY INSTRUCTIONSHEET 254-000007

A  X1	B  X1	1 	2 
C  X2	D  X1	3 	4 
E  X1	F  X5	5 	6 
G  X1	H  8*35 X3		
I  6*25 X4	J  8*30 X2		
K  X2	L  X2		
M  X1			