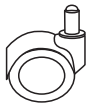
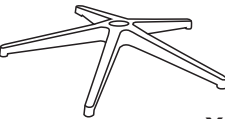
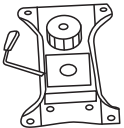


ASSEMBLY INSTRUCTION SHEET 254-000004

A  X1	B  X1
C  X2	D  X5
E  X1	F  X1
G  X1	H  X4
I  (M6*20) X8	J  (M6*40) X4
K  X1	L 