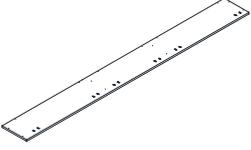
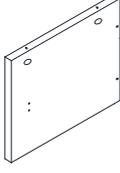
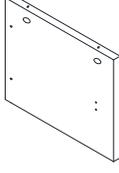
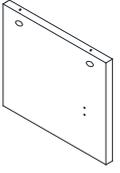
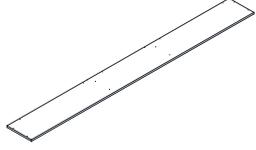
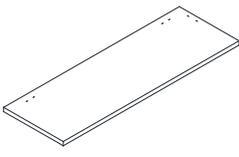
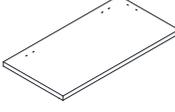
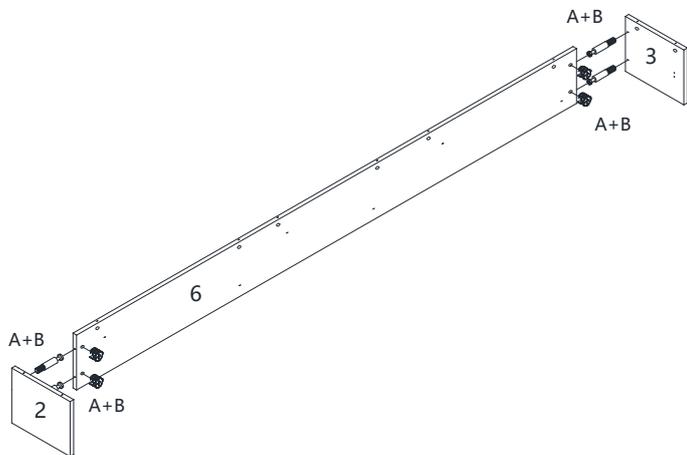


230-000197

1  x1	2  x1	3  x1	4  x2	5  x1
6  x1	7  x2	8  x1		
A  x18	B  x18	C (6.3x50mm)  x14	D  x6	E  x3
F (3.5x12mm)  x48	G  x6	H  x1		

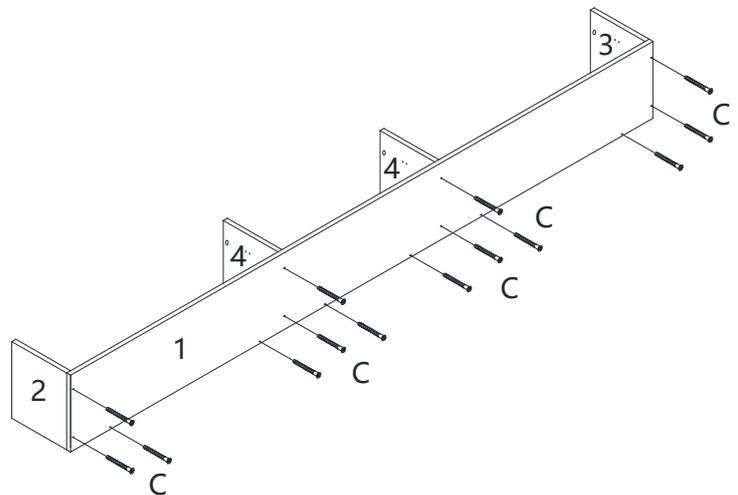
Step 1



A x4

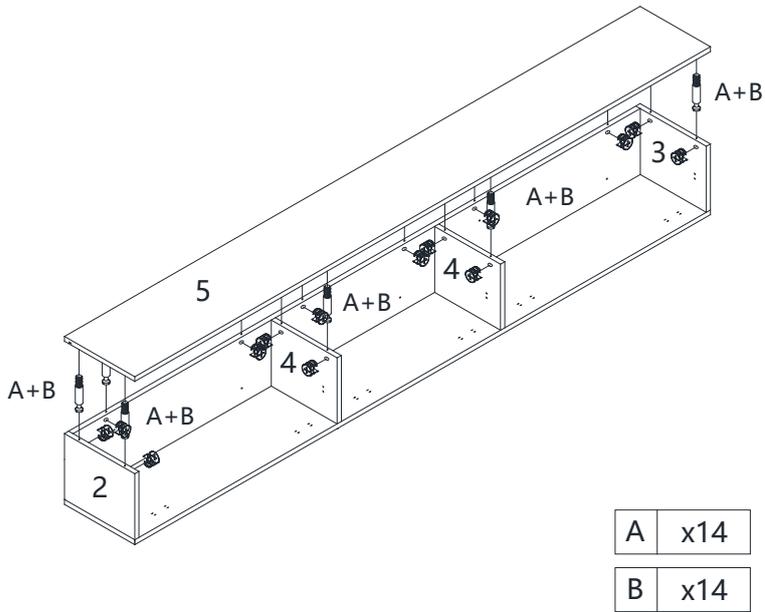
B x4

Step 2

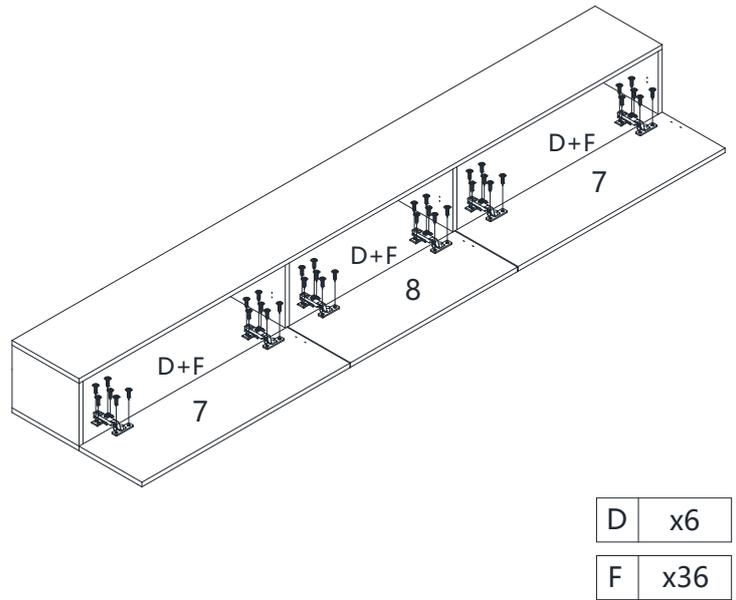


C x14

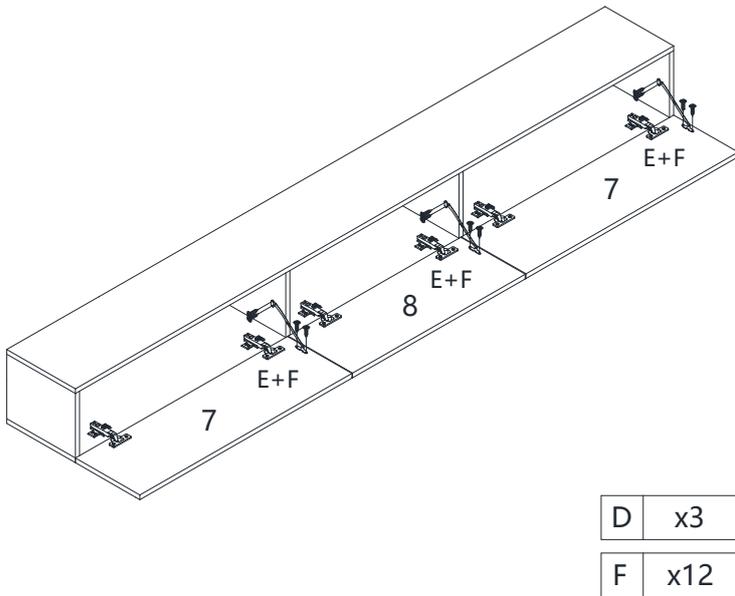
Step 3



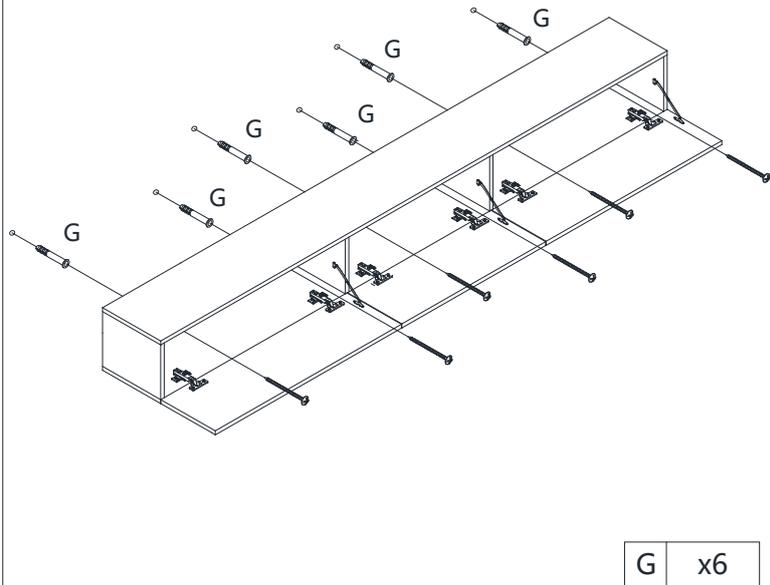
Step 4



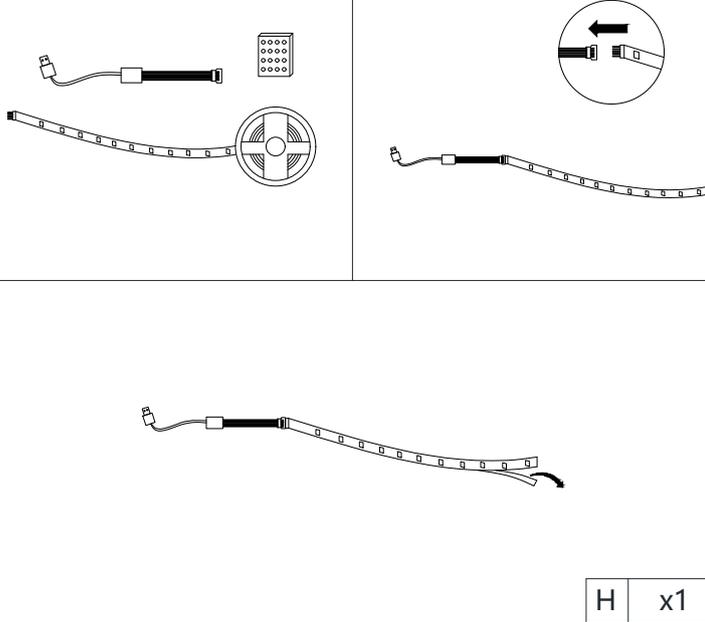
Step 5



Step 6



Step 7



Complete

