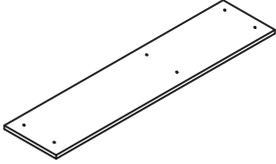
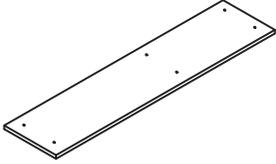
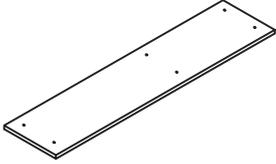
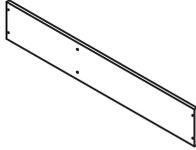
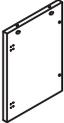
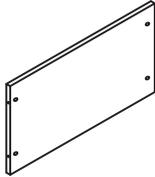
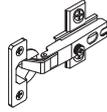
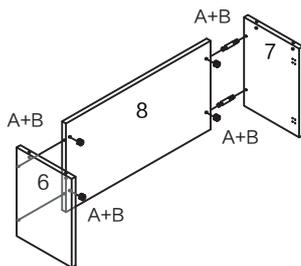


230-000128

1  X3	2  X1	3  X1	4  X3	5  X1
6  X1	7  X1	8  X1	9  X2	A  X8
B  X8	C (6.3X50)  X4	D (6X30)  X36	E  X4	F (3.5X12)  X24
G  X2	H (4X20)  X2			

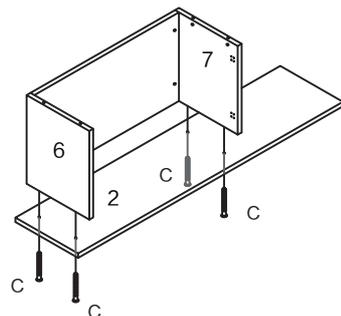
Step 1



A	x4
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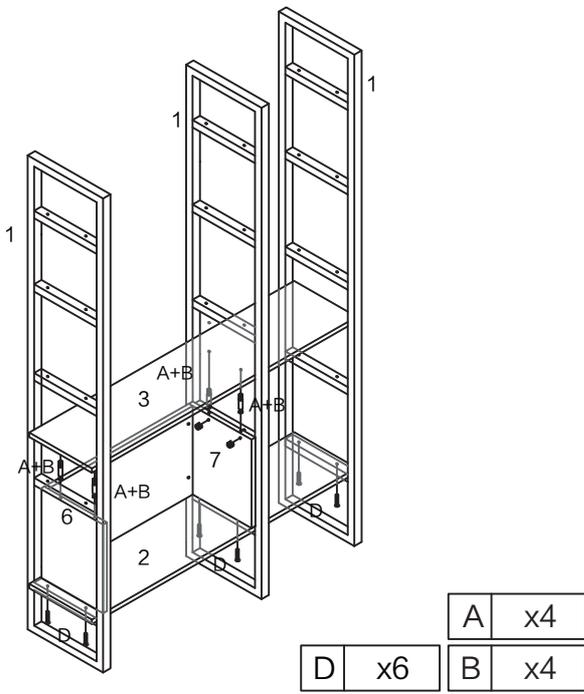
B	x4
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Step 2

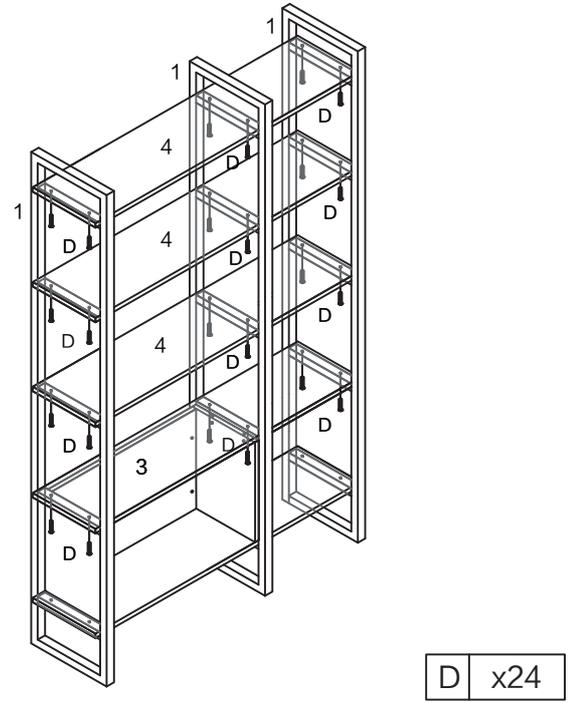


C	x4
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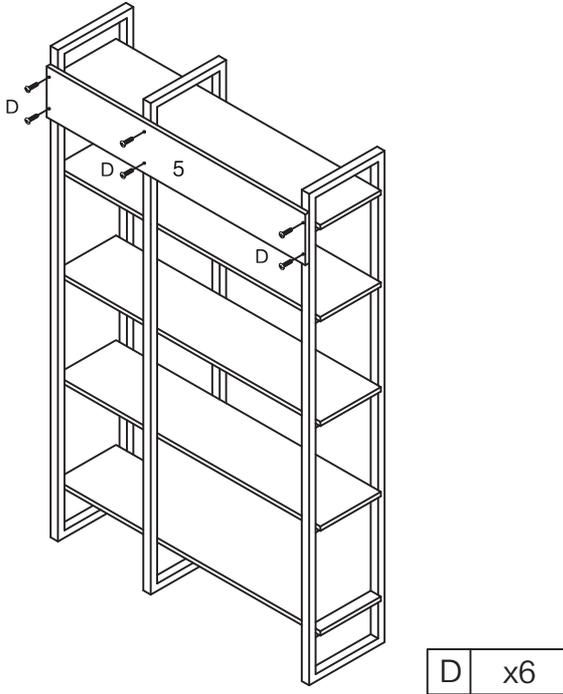
Step 3



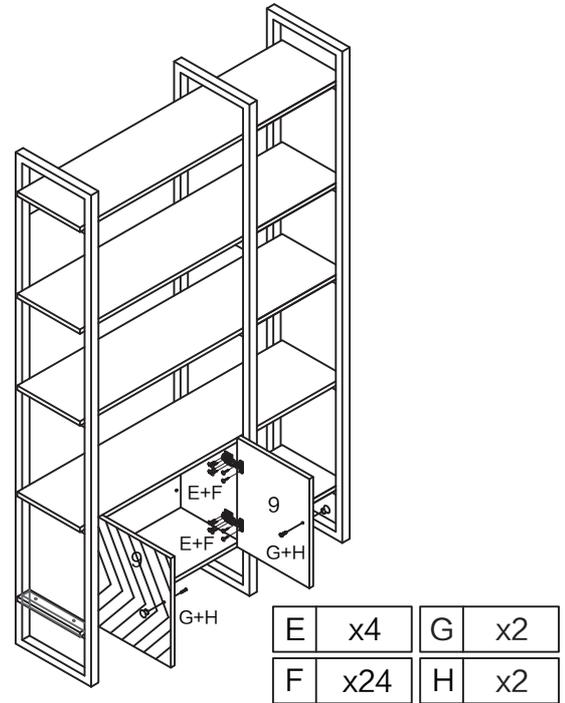
Step 4



Step 5



Step 6



Complete

