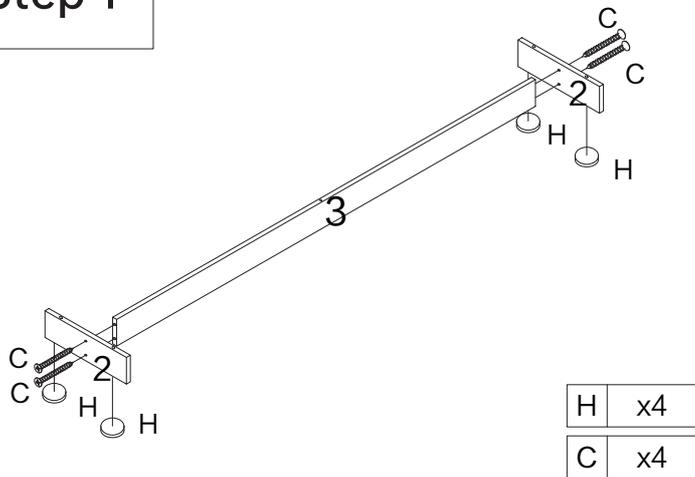


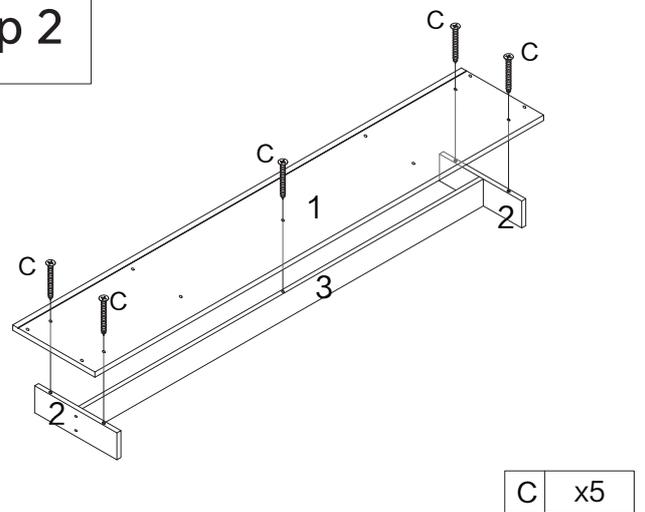
230-000126

1 x1	2 x2	3 x1	4 x1	5 x1	6 x1
7 x2	8 x1	9 x1	10 x2	11 x1	12 x1
13 x2	14 x2	A x20	B x20	C (5X60) x9	D (6.3X50) x8
E (3.5X12) x48	F x4	G x4	H x4		

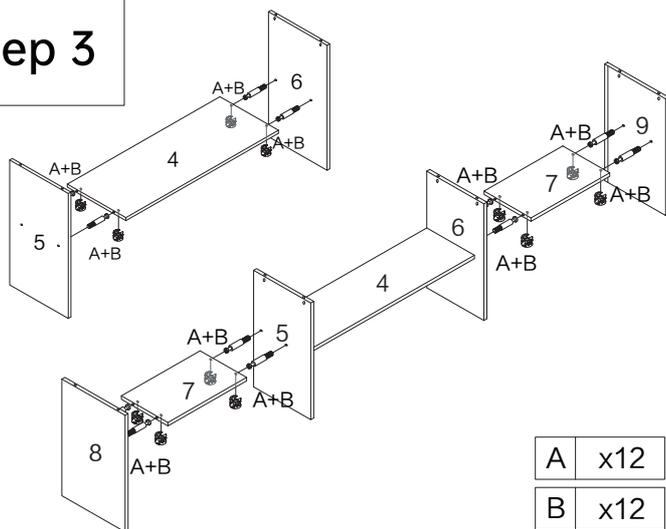
Step 1



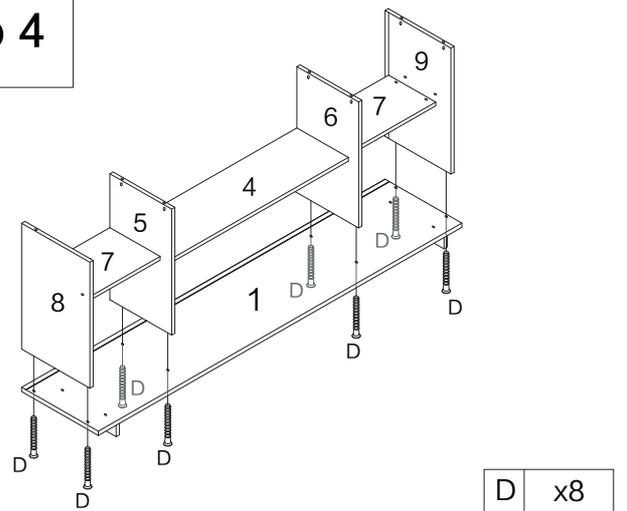
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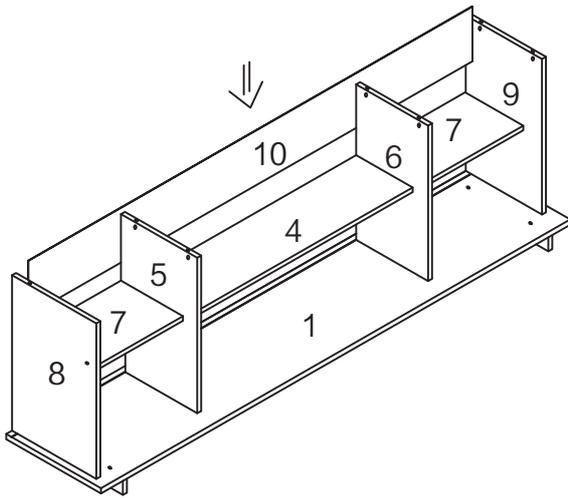
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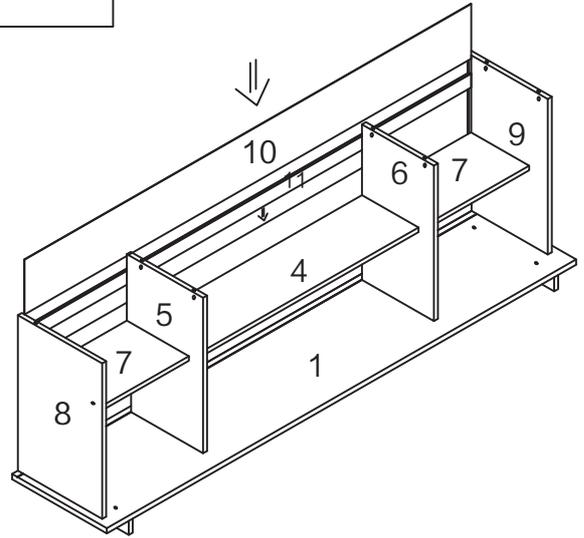
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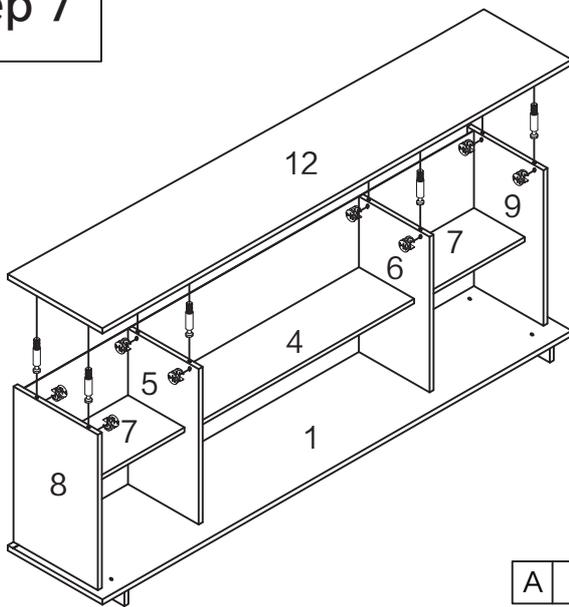
Step 5



Step 6



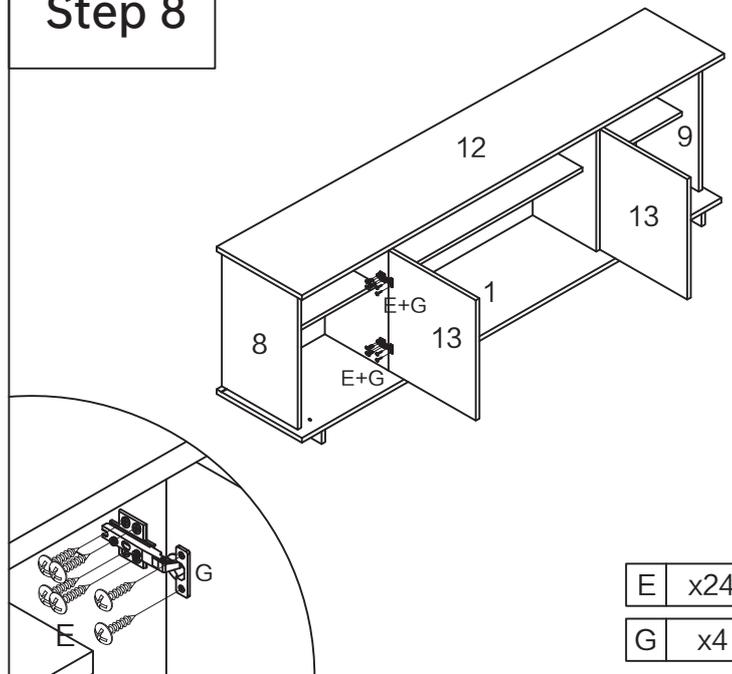
Step 7



A x8

B x8

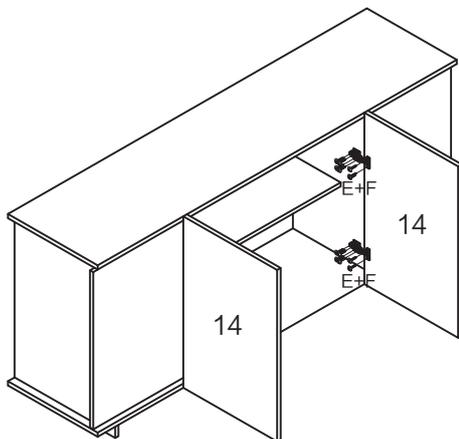
Step 8



E x24

G x4

Step 9



E x24

G x4

Complete

