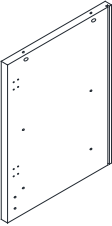
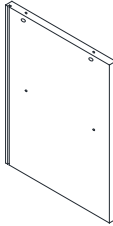
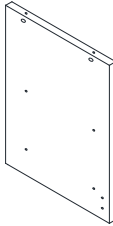
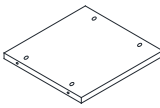
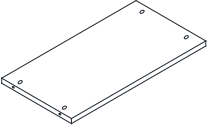
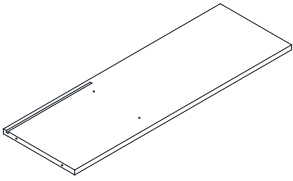
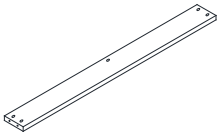
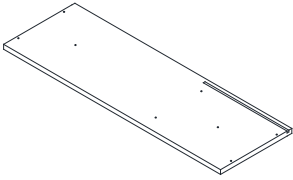
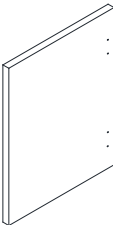
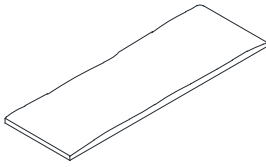
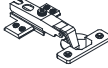
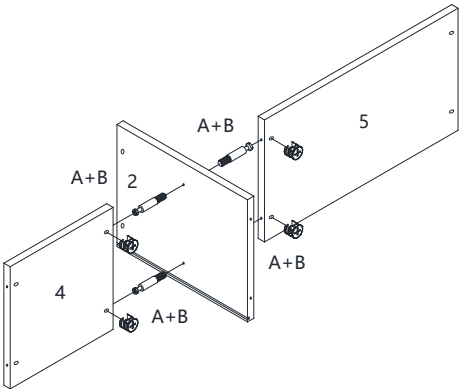


# 230-000117

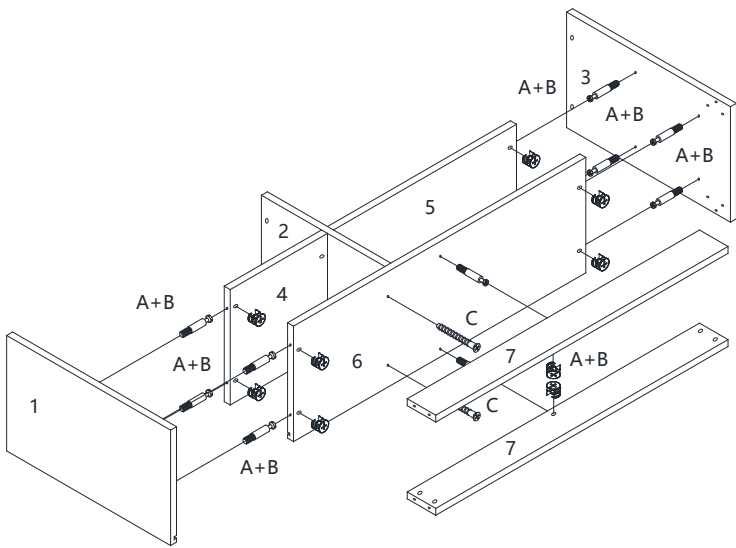
|                                                                                                           |                                                                                                |                                                                                                             |                                                                                                                                                                                                    |
|-----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1<br><br>x1              | 2<br><br>x1   | 3<br><br>x1               | 4<br><br>x1                                                                                                     |
| 5<br><br>x1              | 6<br><br>x1   | 7<br><br>x2               | 8<br><br>x1                                                                                                     |
| 9<br><br>x1               | 10<br><br>x1 | 11<br><br>x1              | A<br><br>x28<br>B<br><br>x28 |
| C (6.3x50mm)<br><br>x2 | D<br><br>x2 | E (3.5x12mm)<br><br>x12 | F (4x22mm)<br><br>x2                                                                                          |

## Step 1



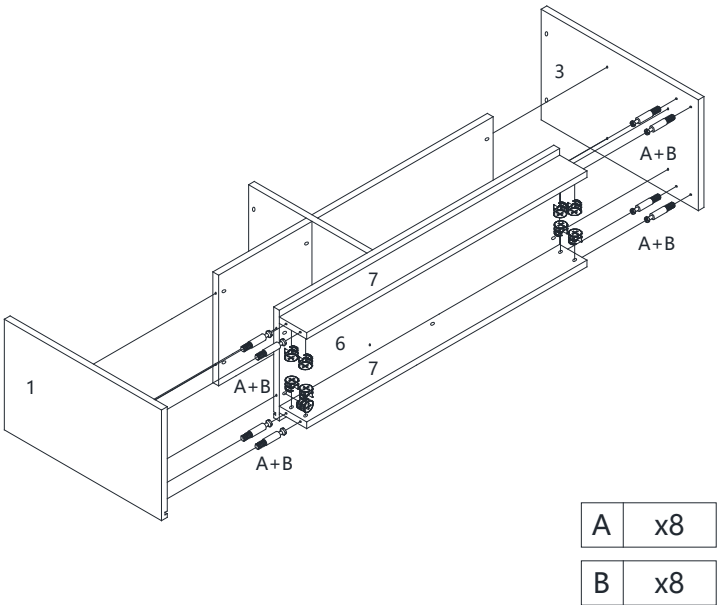
|   |    |
|---|----|
| A | x4 |
| B | x4 |

## Step 2

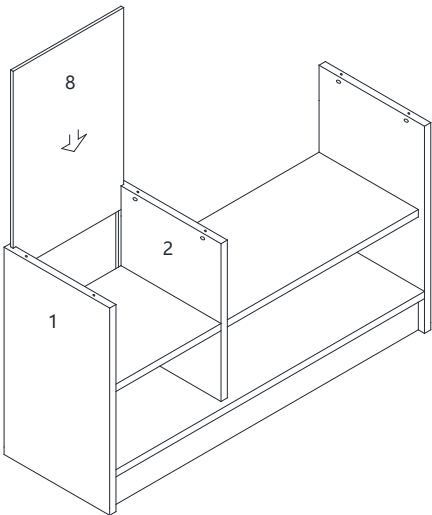


|   |     |
|---|-----|
| A | x10 |
| B | x10 |
| C | x2  |

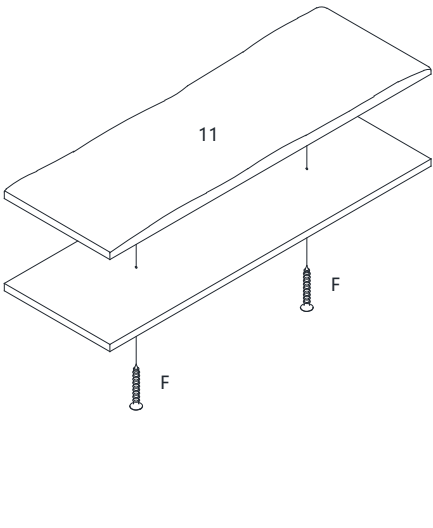
Step 3



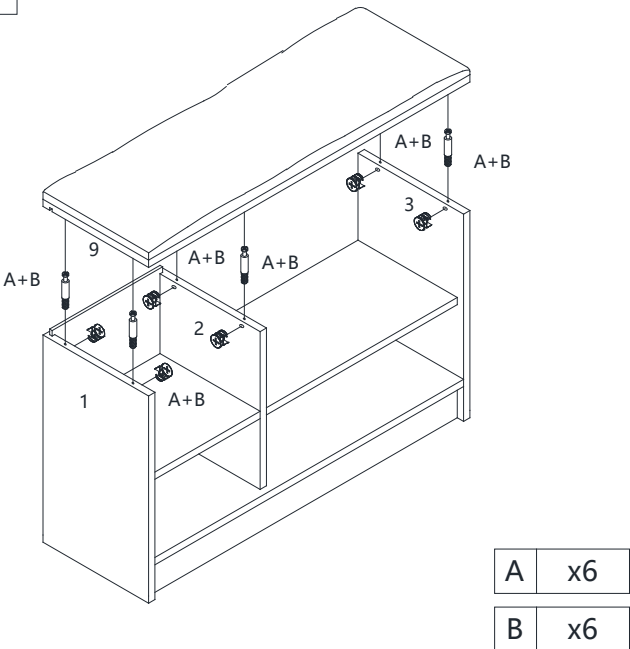
Step 4



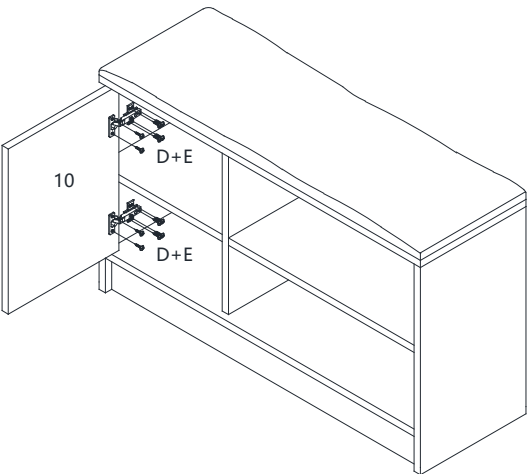
Step 5



Step 6



Step 7



|   |     |
|---|-----|
| D | x2  |
| E | x12 |

Complete

