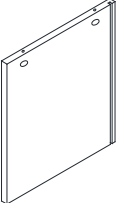
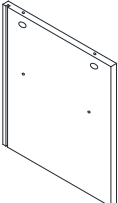
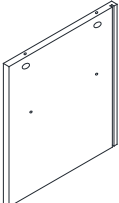
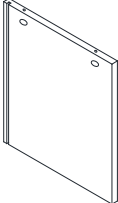
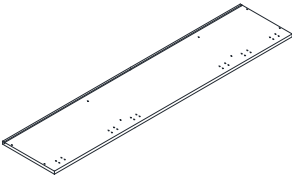
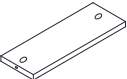
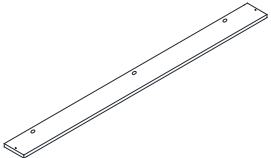
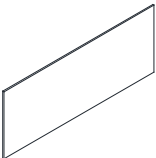
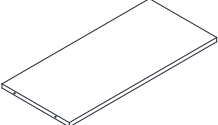
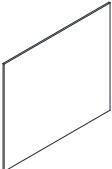
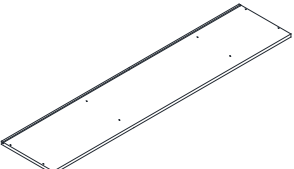
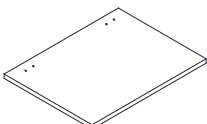
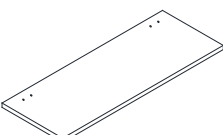
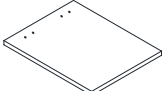
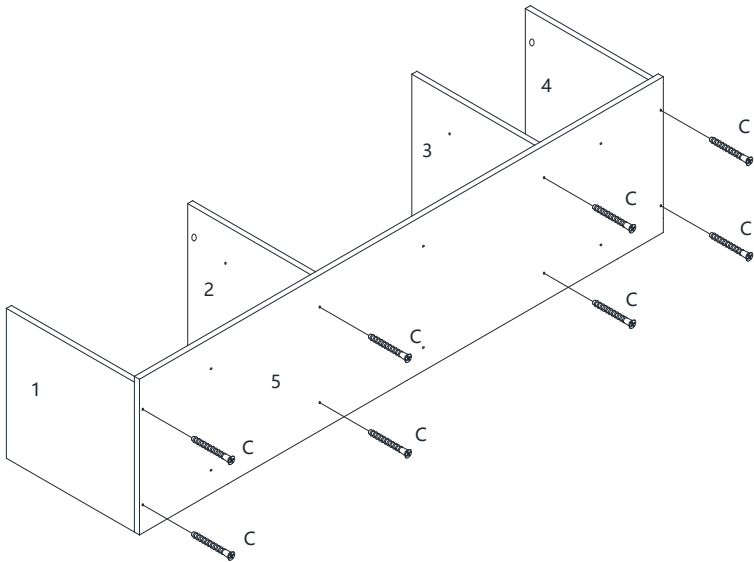


230-000112

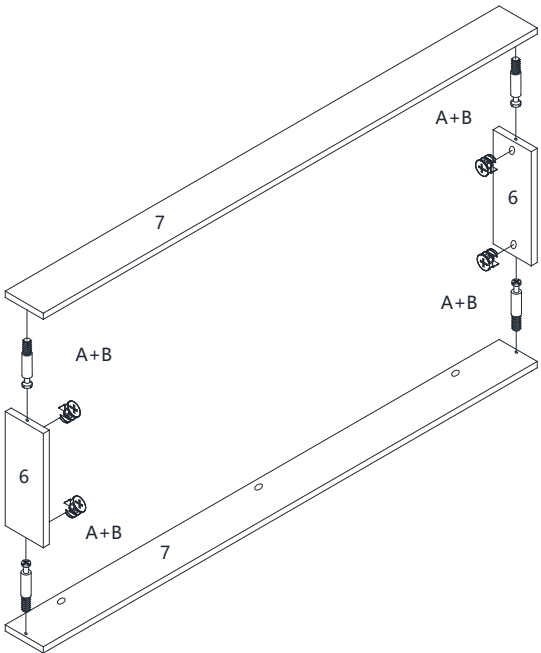
1  x1	2  x1	3  x1	4  x1	5  x1
6  x2	7  x2	8  x1	9  x1	10  x1
11  x1	12  x1	13  x1	14  x1	15  x1
A x18  B x18 	C (6.3x50mm) x12 	D (3.5x12mm) x44 	E x6 	F x1  G x1 

Step 1



C x8

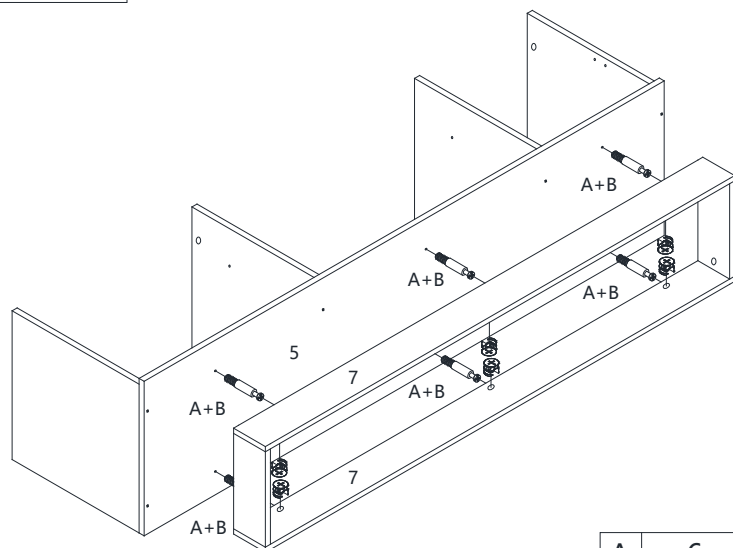
Step 2



A x4

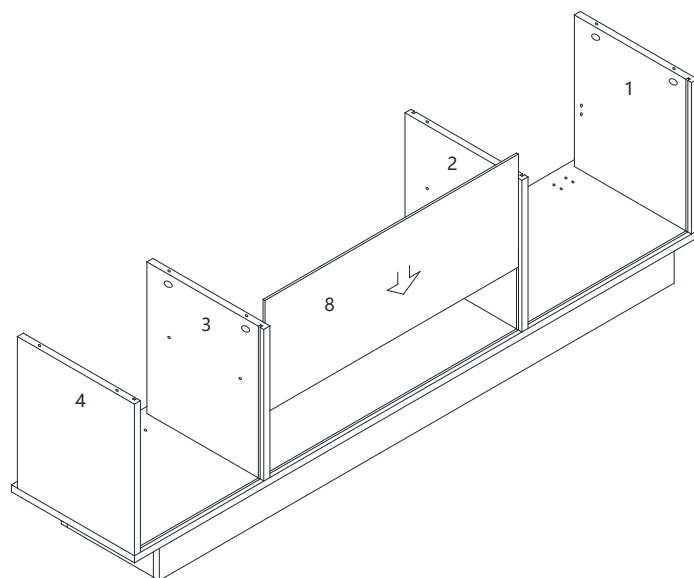
B x4

Step 3

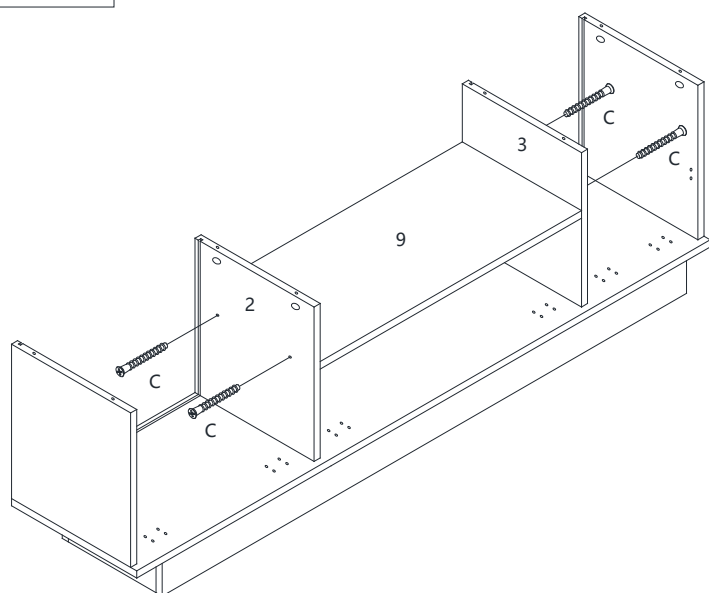


A	x6
B	x6

Step 4

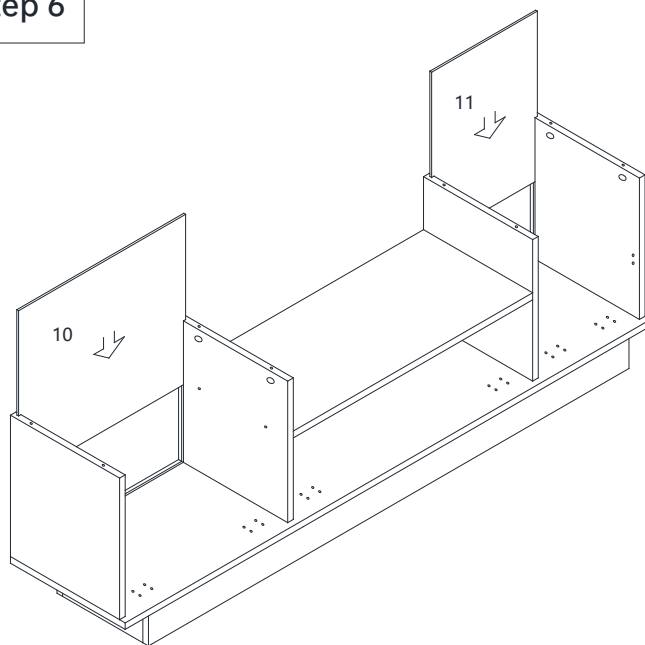


Step 5

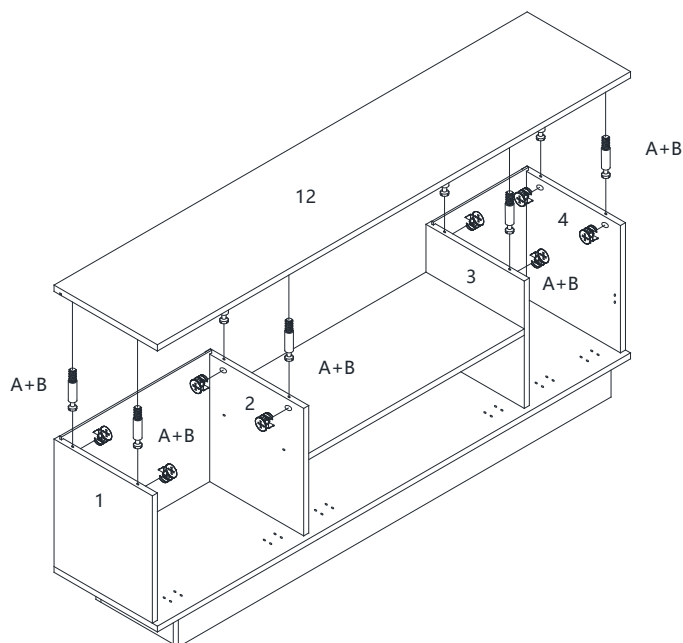


C	x4
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Step 6

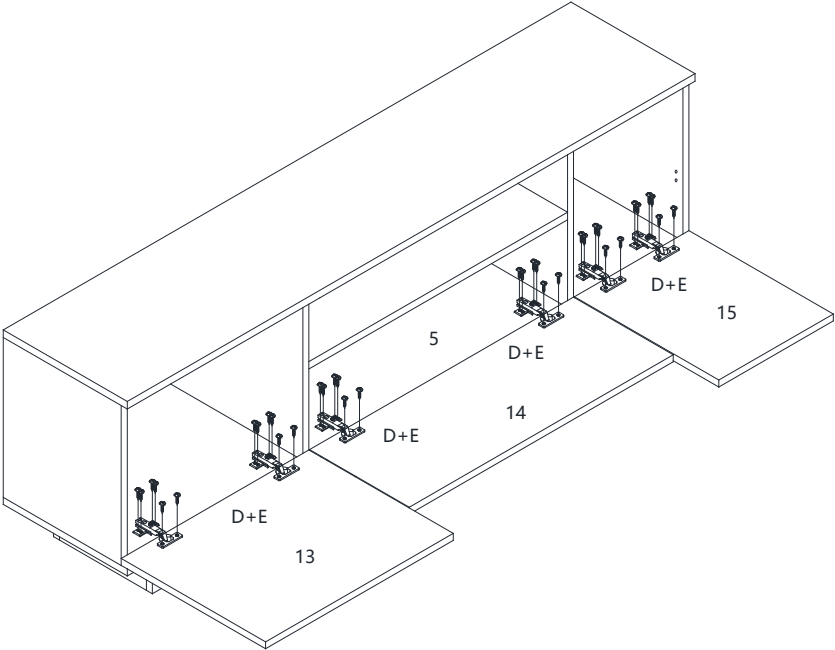


Step 7



A	x8
B	x8

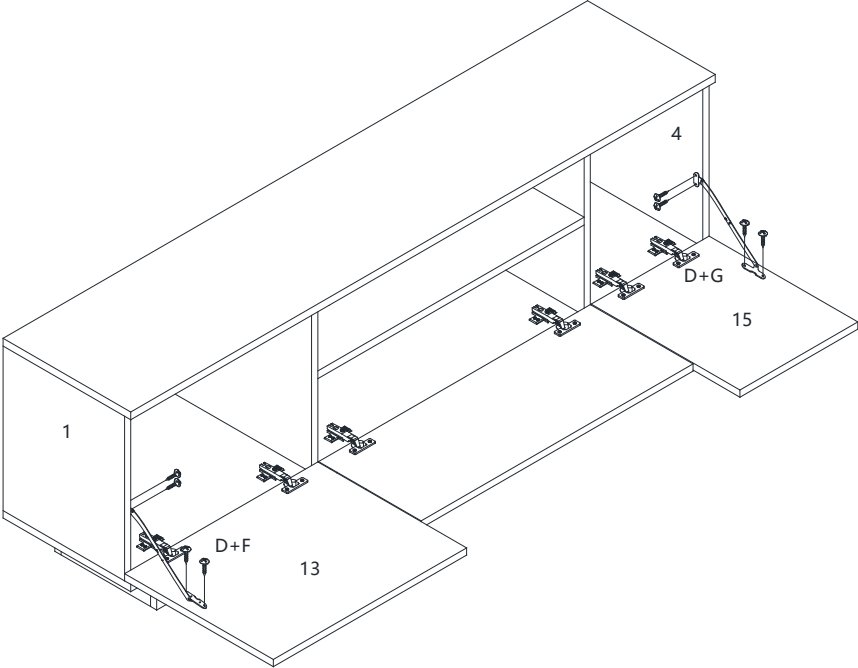
Step 8



D	x36
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E	x6
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Step 9



D	x8
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F	x1
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G	x1
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Complete

