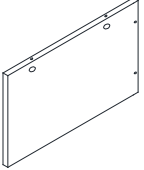
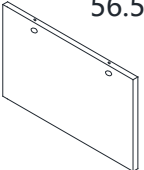
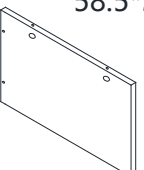
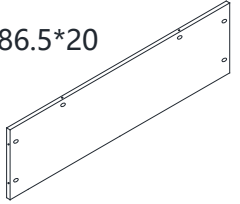
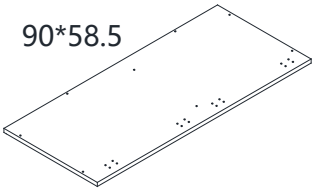
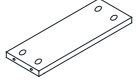
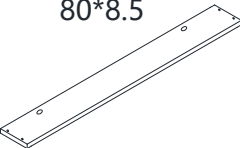
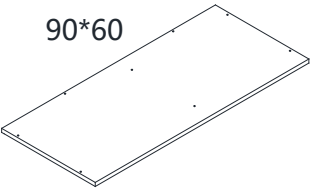
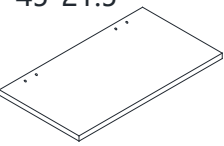
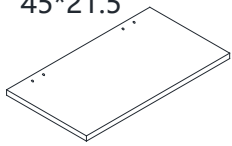
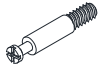


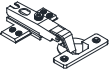

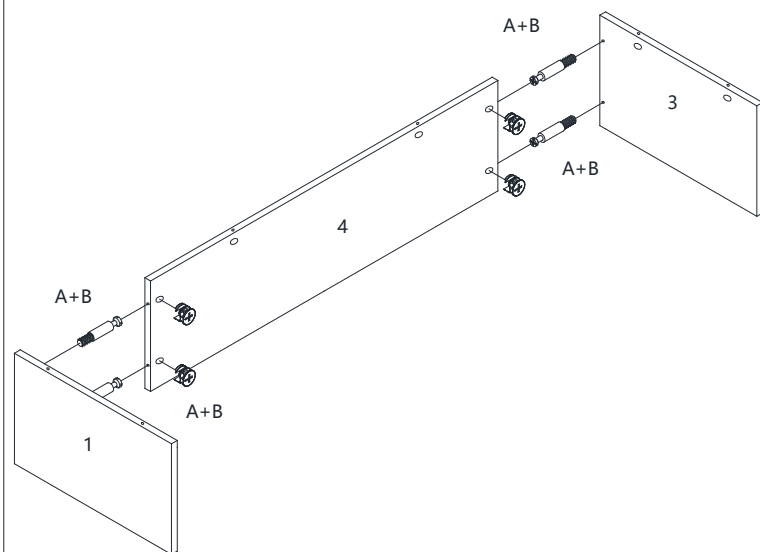


230-000111

1 58.8*20  x1	2 56.5*20  x1	3 58.5*20  x1	4 86.5*20  x1
5 90*58.5  x1	6 47*8.5  x2	7 80*8.5  x2	8 90*60  x1
9 45*21.5  x1	10 45*21.5  x1	A 3.4  x24	B dia. 1  x24
C (6.3x50mm)  x8	D  x4	E (3.5x12mm)  x24	

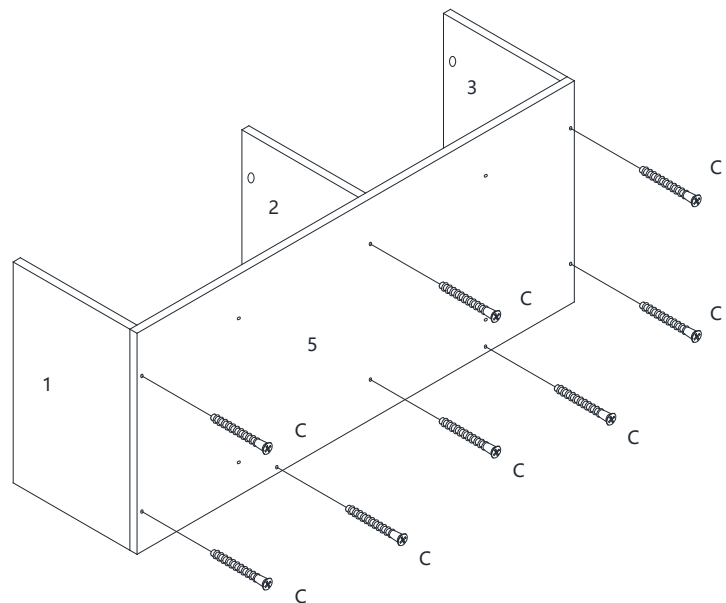
Step 1



A x4

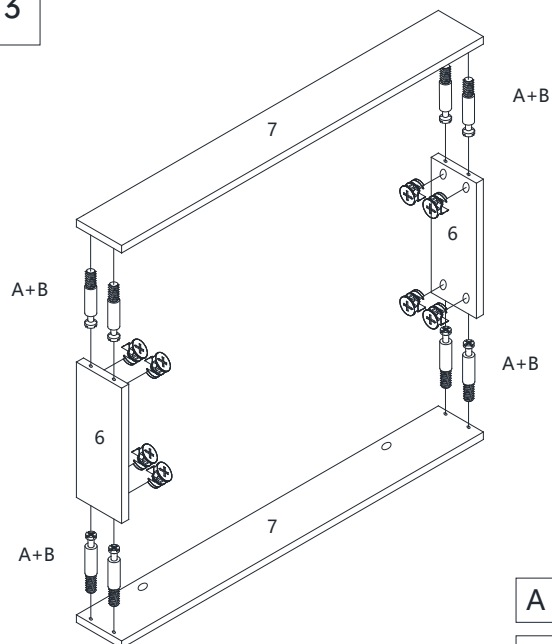
B x4

Step 2



C x8

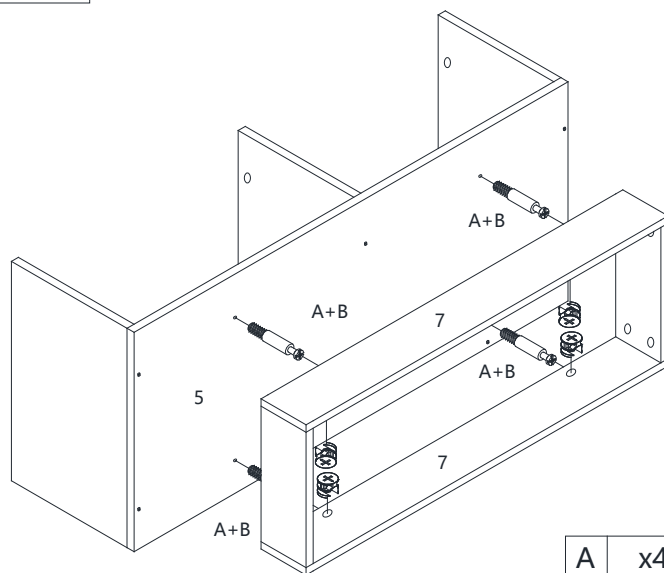
Step 3



A x8

B x8

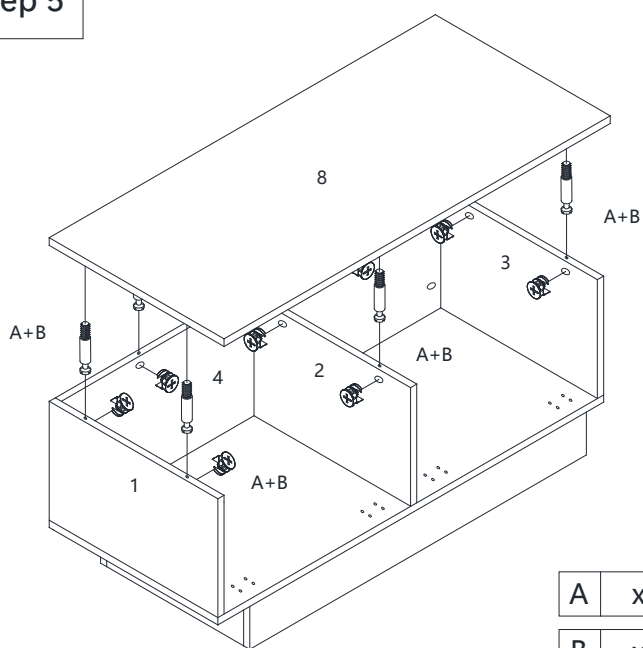
Step 4



A x4

B x4

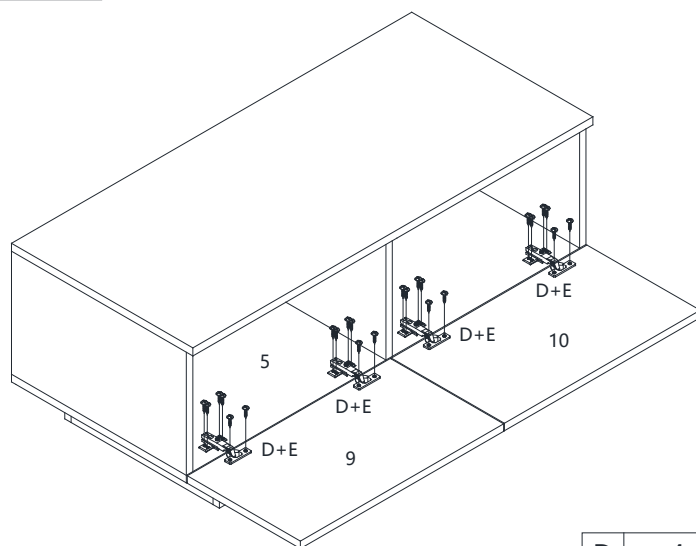
Step 5



A x8

B x8

Step 6



D x4

E x24

Complete

