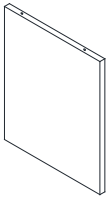
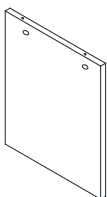
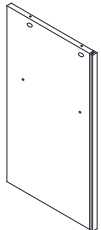
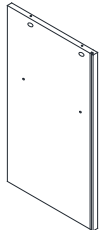
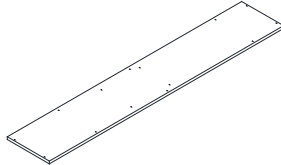
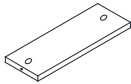
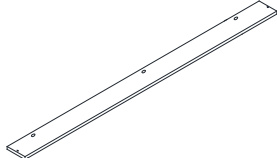
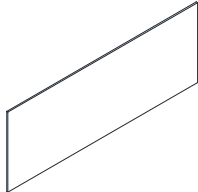
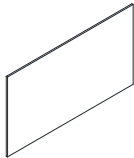
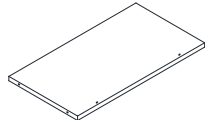
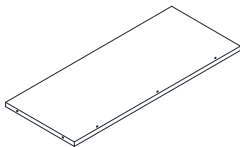
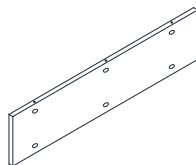
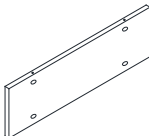
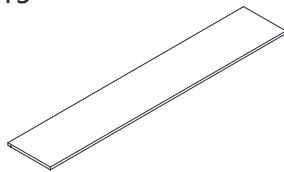
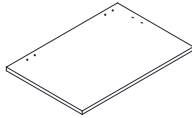
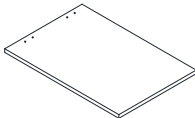
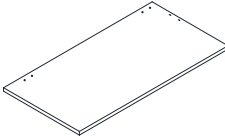
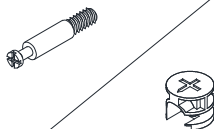
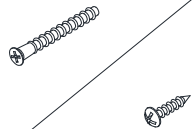
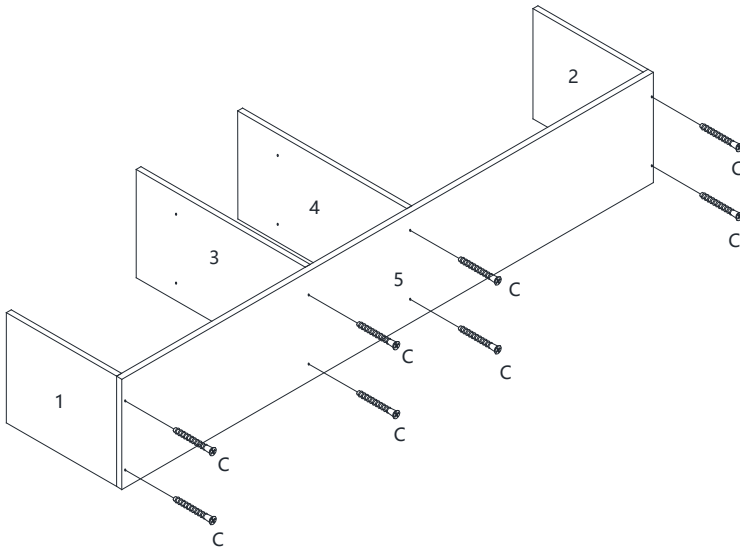


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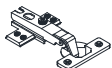
1  x1	2  x1	3  x1	4  x1	5  x1
6  x2	7  x2	8  x1	9  x1	10  x1
11  x1	12  x1	13  x1	14  x1	15  x1
16  x1	17  x1	18  x1	A x28 B x28 	
		C (6.3x50mm) x12 D (3.5x12mm) x48 		

Step 1

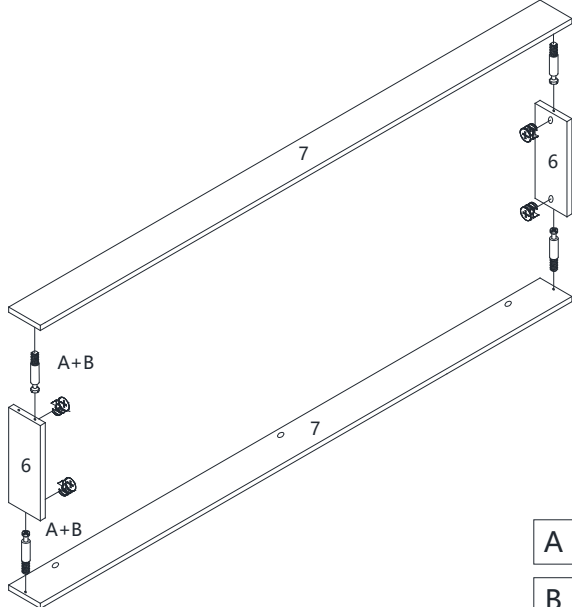


C x8

Step 2

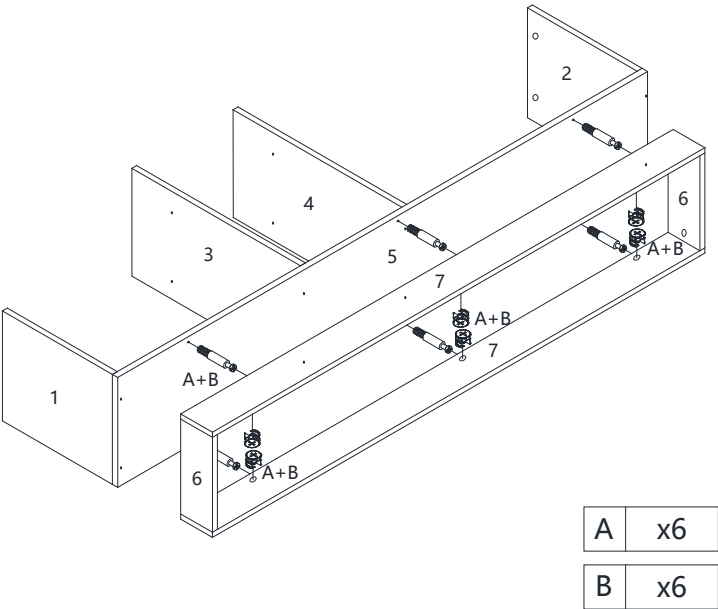
E x6


F x3

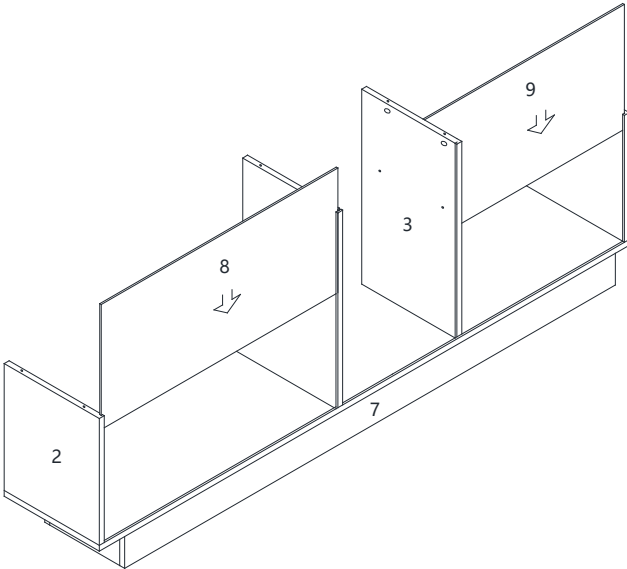



A x4
B x4

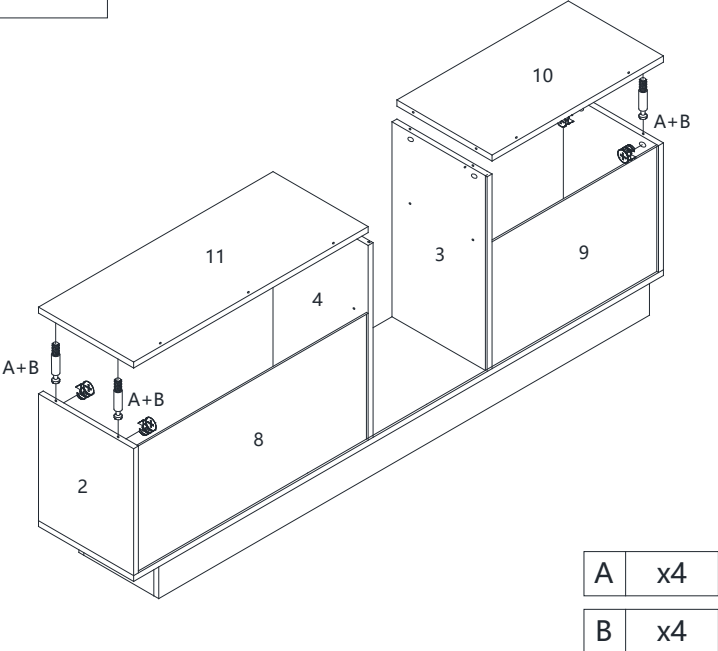
Step 3



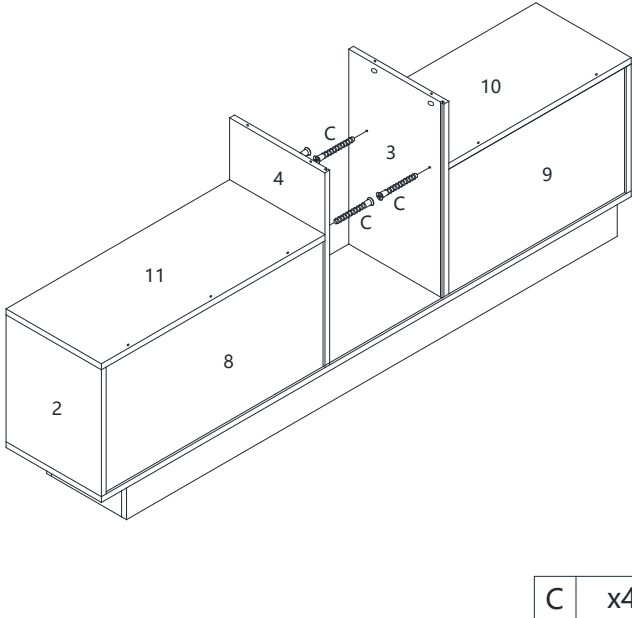
Step 4



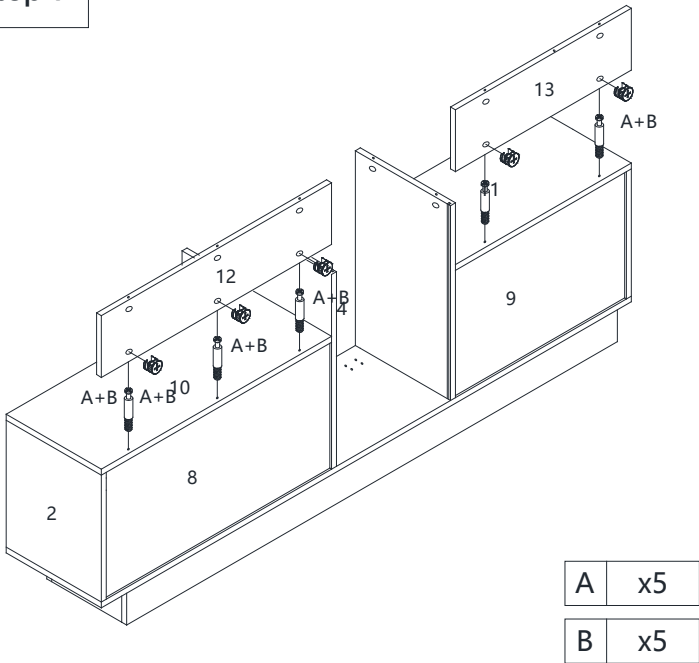
Step 5



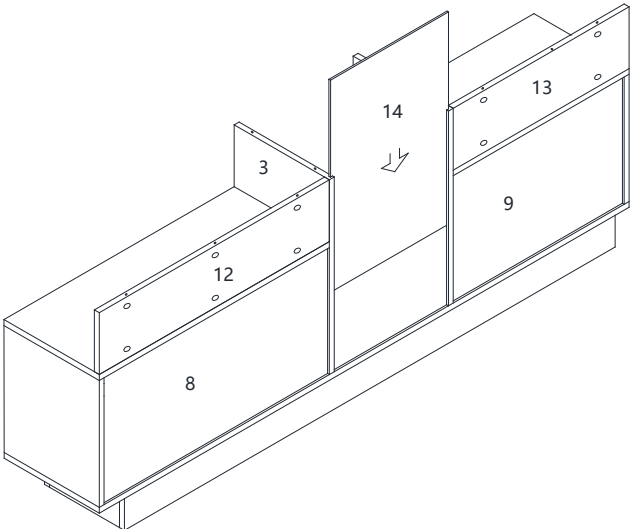
Step 6



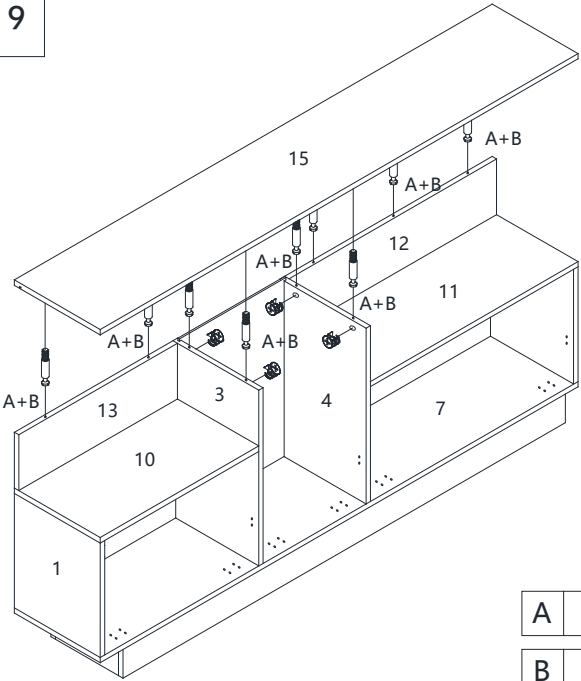
Step 7



Step 8

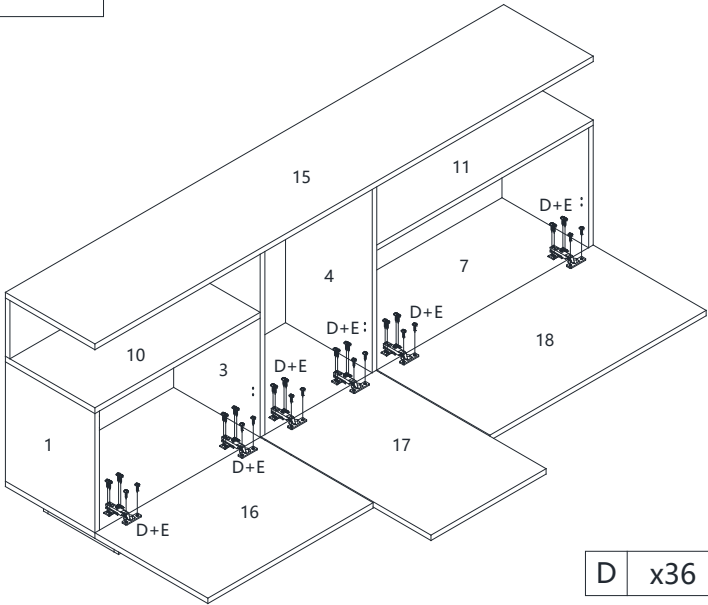


Step 9



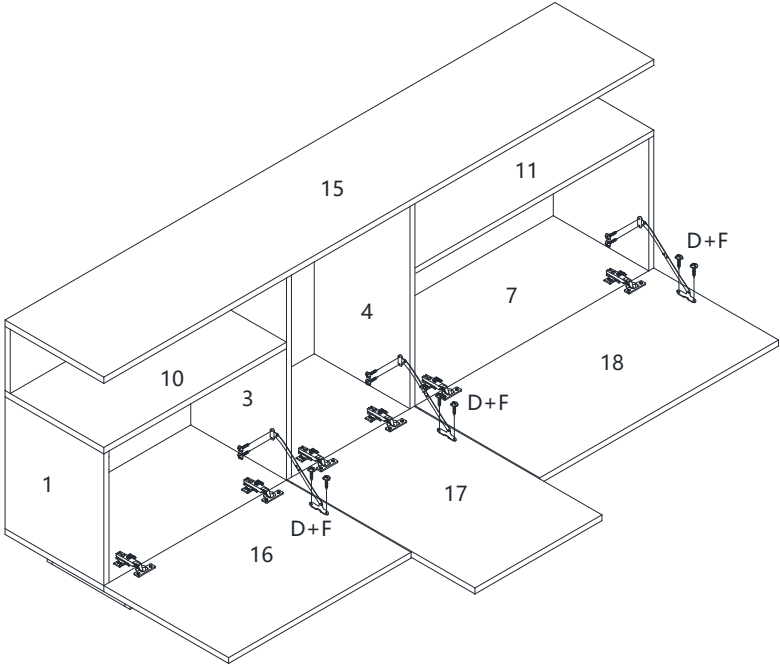
A	x9
B	x9

Step 10



D	x36
E	x6

Step 11



D	x12
F	x3

Complete

