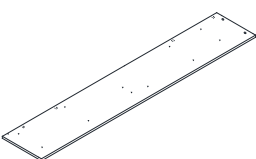
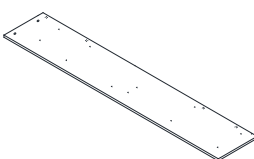
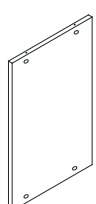
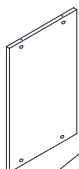
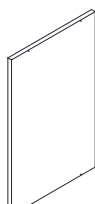
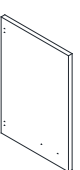
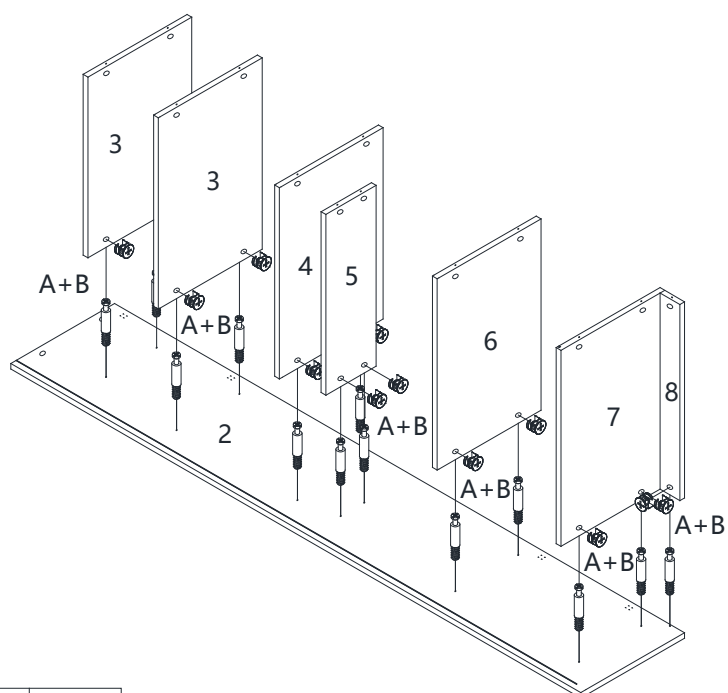


1  x1	2  x1	3  x2	4  x1	5  x1
6  x1	7  x1	8  x1	9  x1	10  x1
11  x1	12  x1	13  x1	14  x1	15  x4
16  x1	17  x1	18  x1	19  x1	A  x30
B  x30	C  x8	D (3.5x12mm)  x48	E  x4	F (4x18mm)  x8
G  x14	(3.5x12mm)  x14			

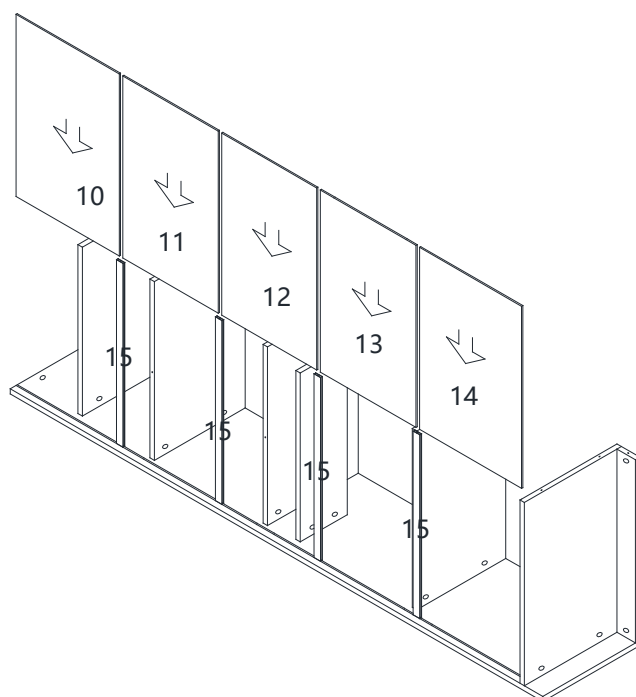
Step 1



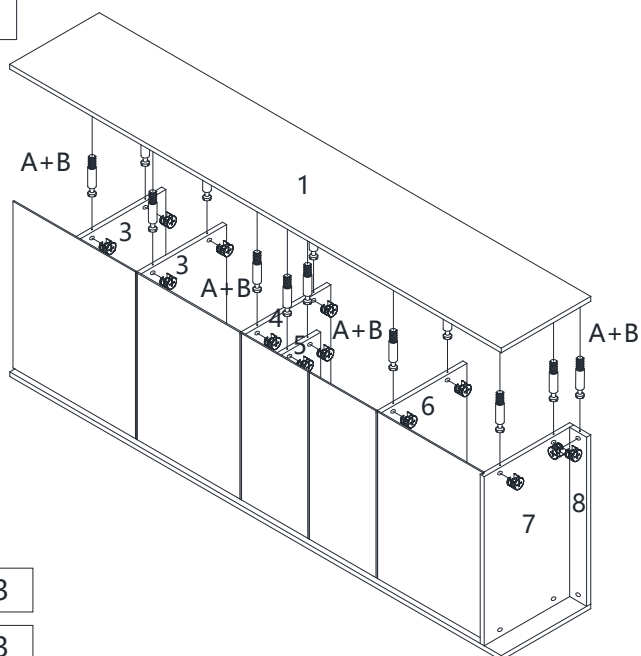
A x13

B x13

Step 2



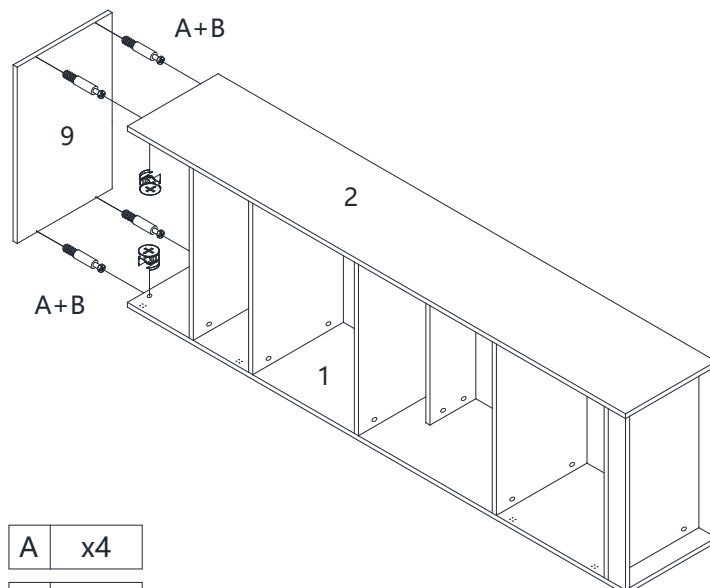
Step 3



A x13

B x13

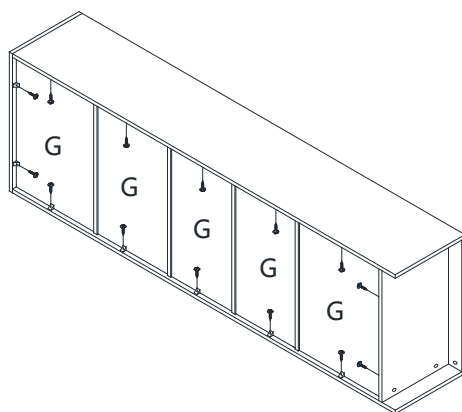
Step 4



A x4

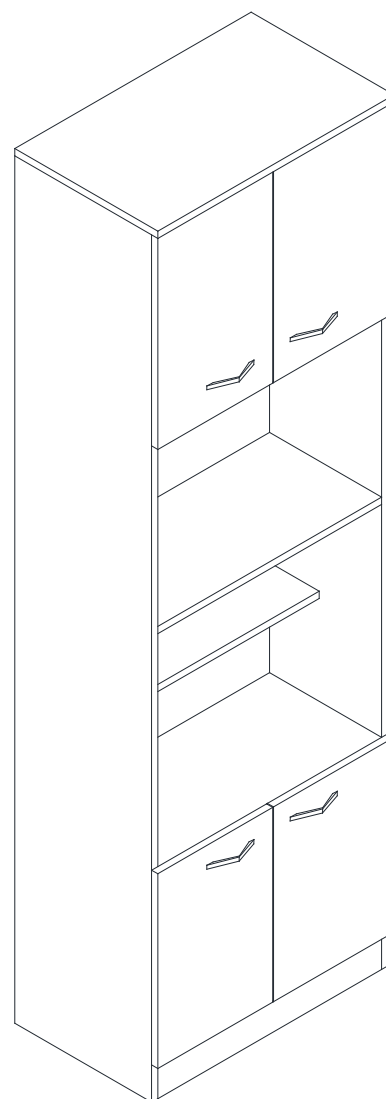
B x4

Step 5

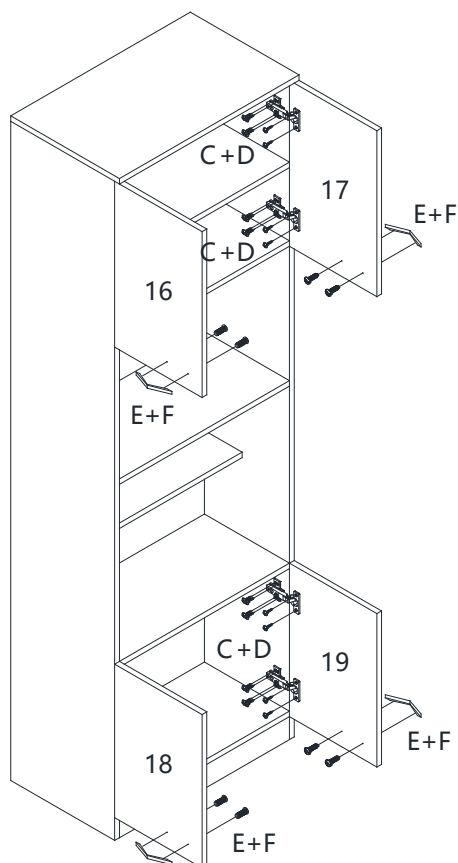


G x14

Complete



Step 6



C x8

D x48

E x4

F x8