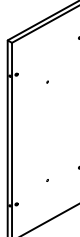
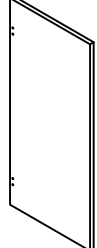
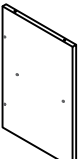
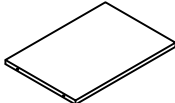
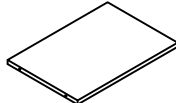
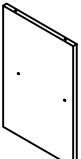
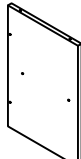
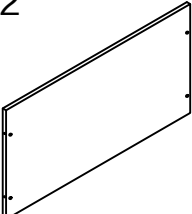
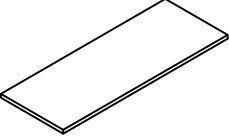
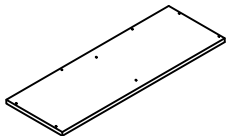
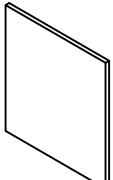
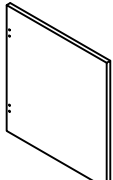
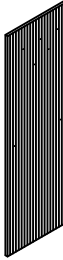
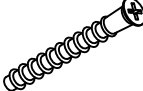
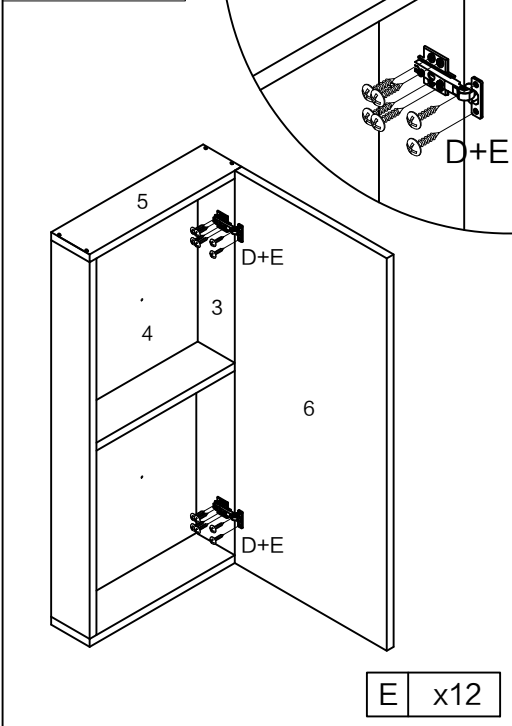
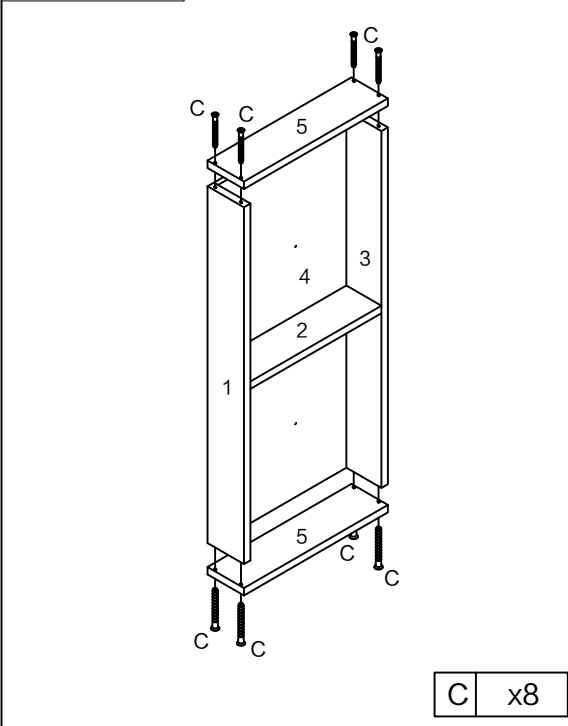
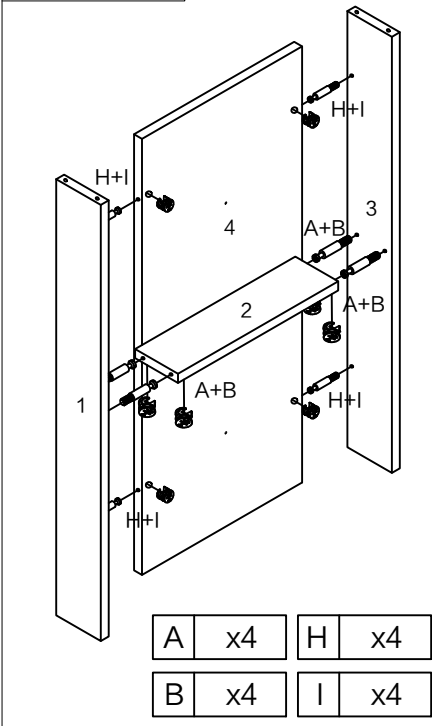


1  x1	2  x1	3  x1	4  x1	5  x2	6  x1			
7  x1	8  x1	9  x1	10  x1	11  x1	12  x1			
13  x1	14  x1	15  x1	16  x1	17  x1	18  x1			
A  x24	B  x24	C (6.3X50)  x16	D  x6	E (3.5X12)  x41	F  x5	G  x12	H  x4	I  x4

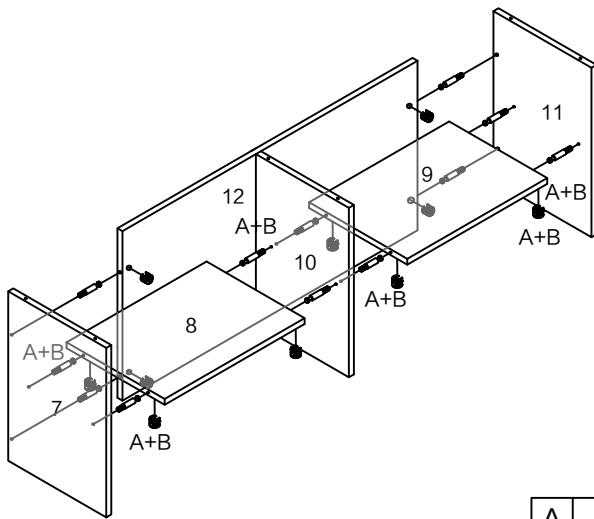
Step 1

Step 2

Step 3



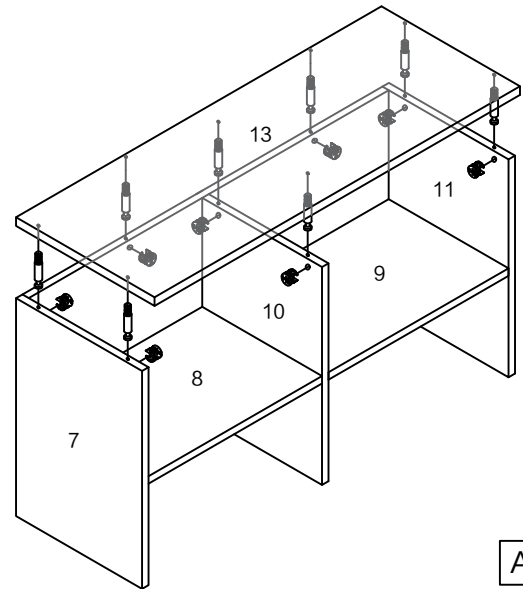
Step 4



A x12

B x12

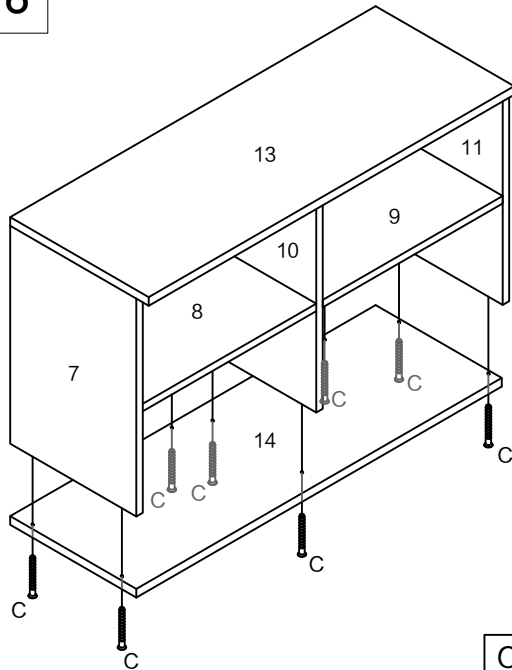
Step 5



A x8

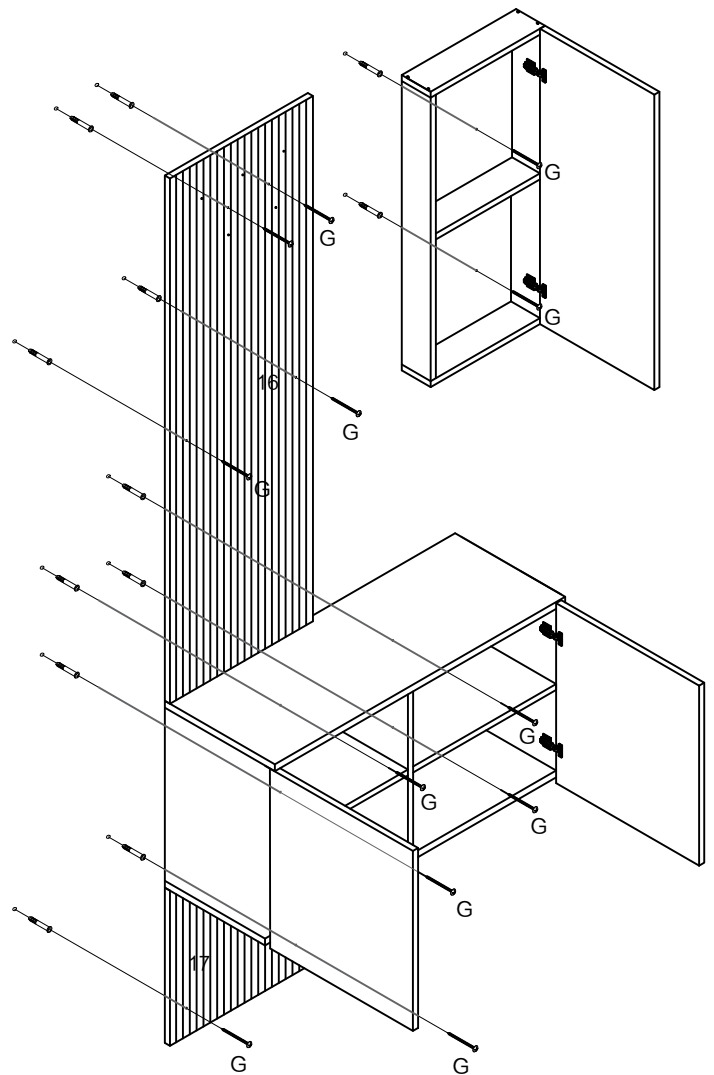
B x8

Step 6



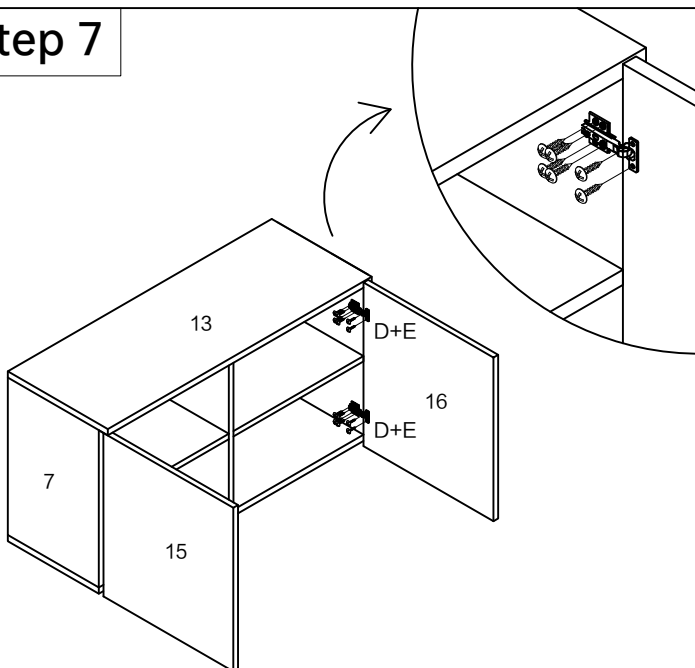
C x8

Step 8



G x12

Step 7



E x24

Step 9

Complete

