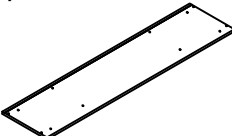
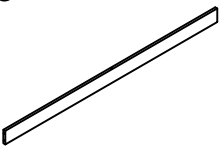
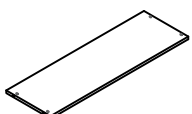
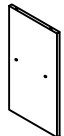
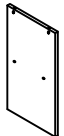
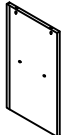
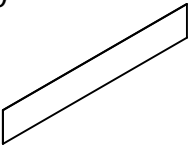
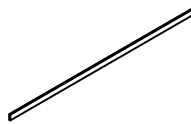
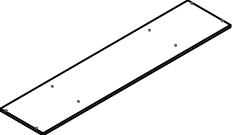
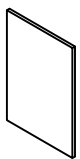
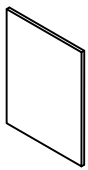
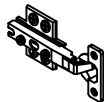
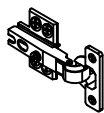
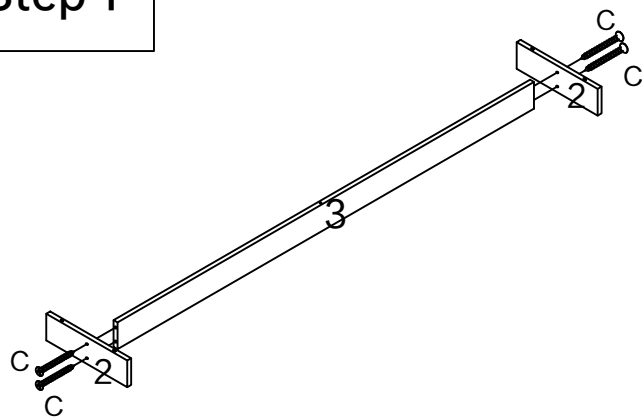


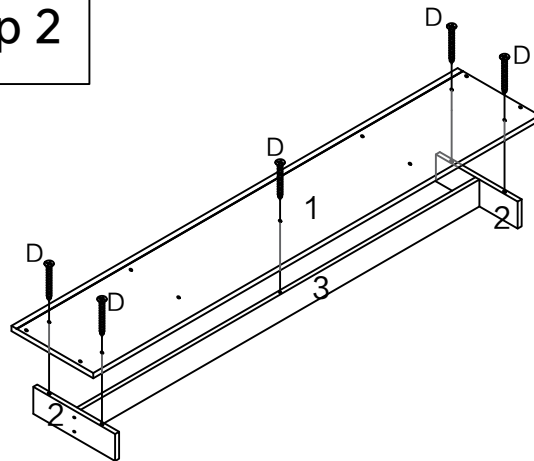
1  x1	2  x2	3  x1	4  x1	5  x1	6  x1
7  x2	8  x1	9  x1	10  x2	11  x1	12  x1
13  x2	14  x2	A  x20	B  x20	C (6X60)  x4	D (5X50)  x5
E (6.3X50)  x8	F  x48	G  x4	H  x4		

Step 1



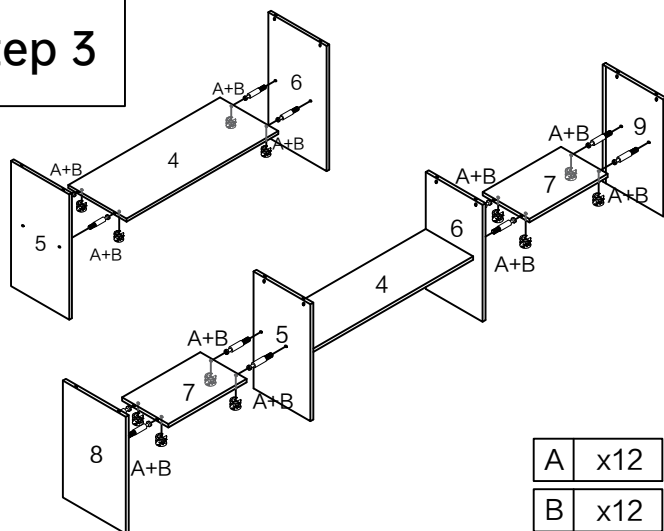
C x4

Step 2



D x5

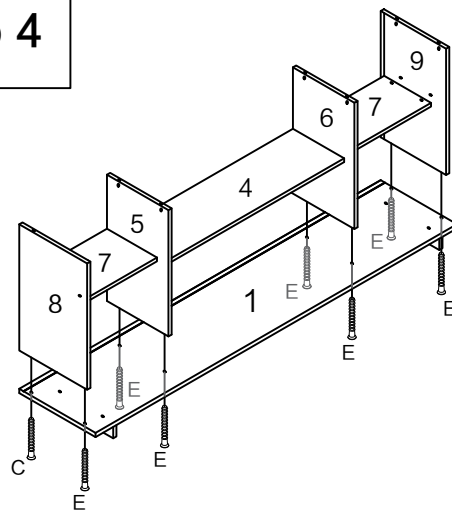
Step 3



A x12

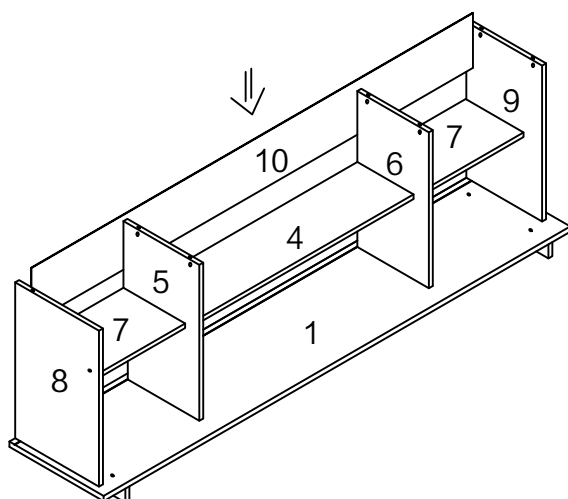
B x12

Step 4

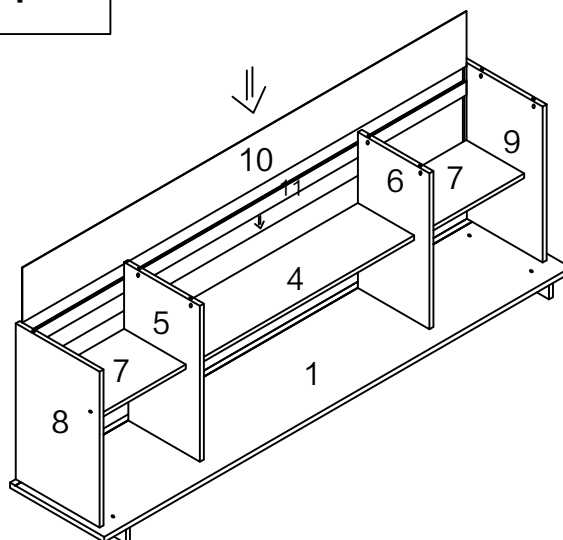


E x8

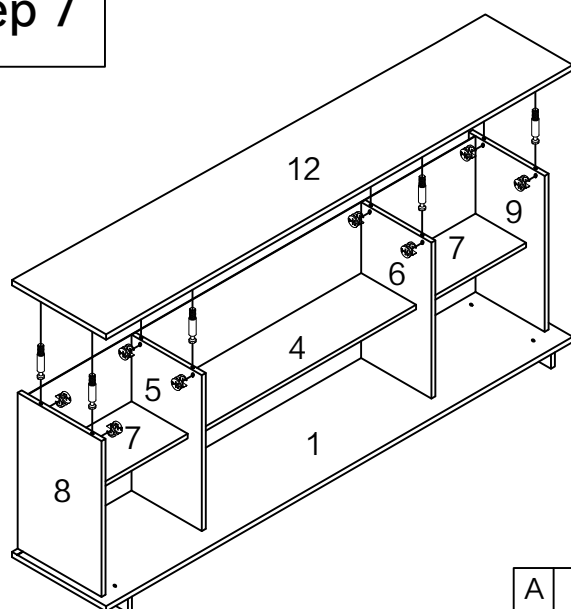
Step 5



Step 6

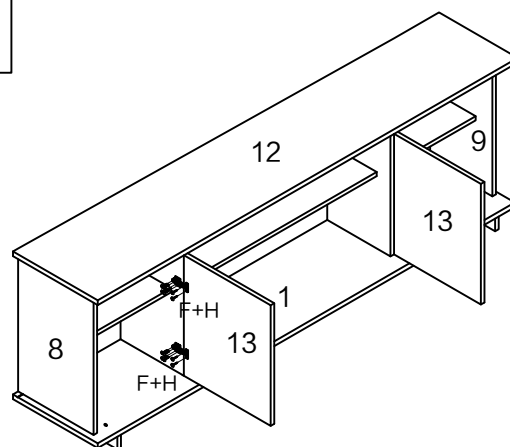


Step 7



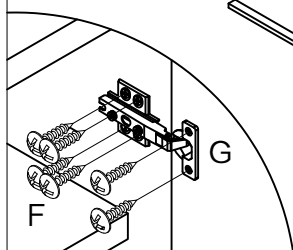
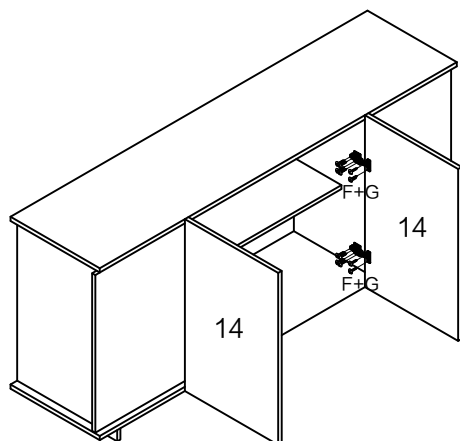
A	x8
B	x8

Step 8



F	x24
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Step 9



F	x24
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Complete

