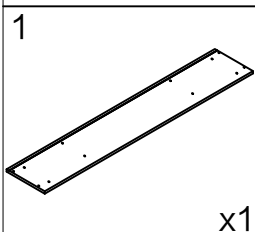
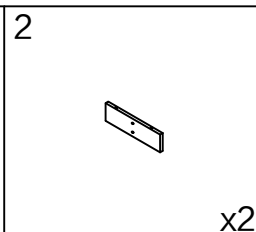
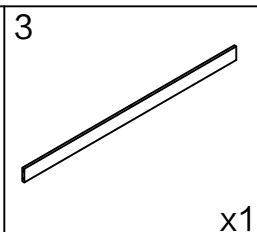
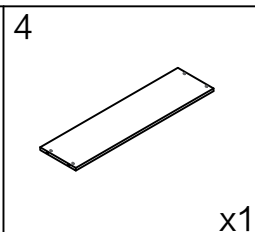
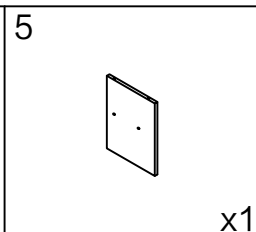
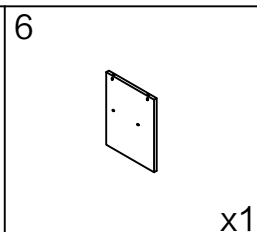
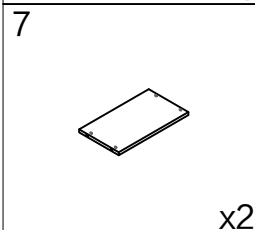
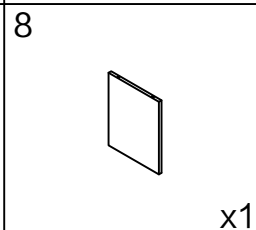
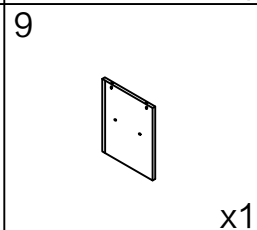
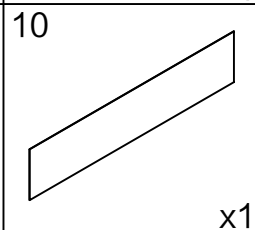
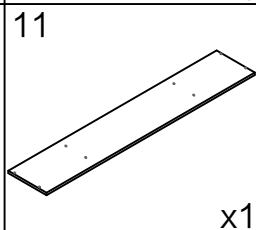
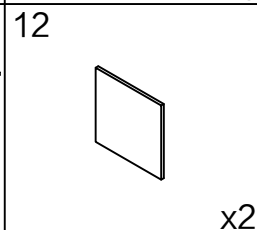
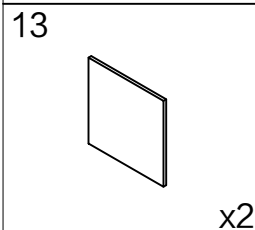
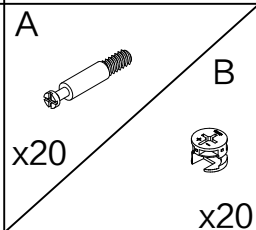
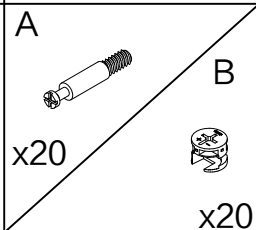
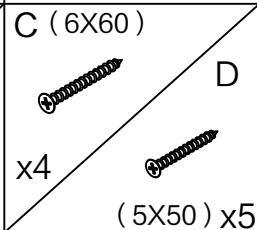
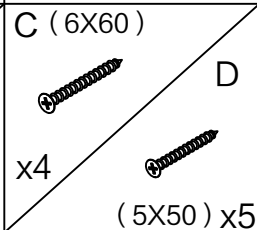
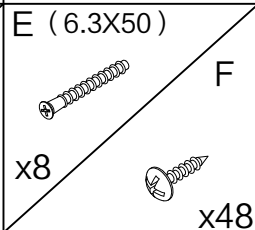
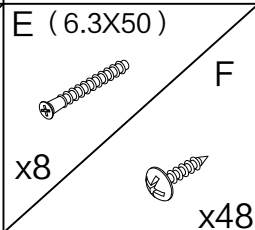
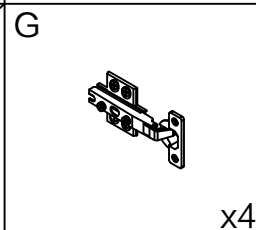
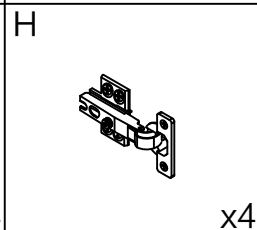
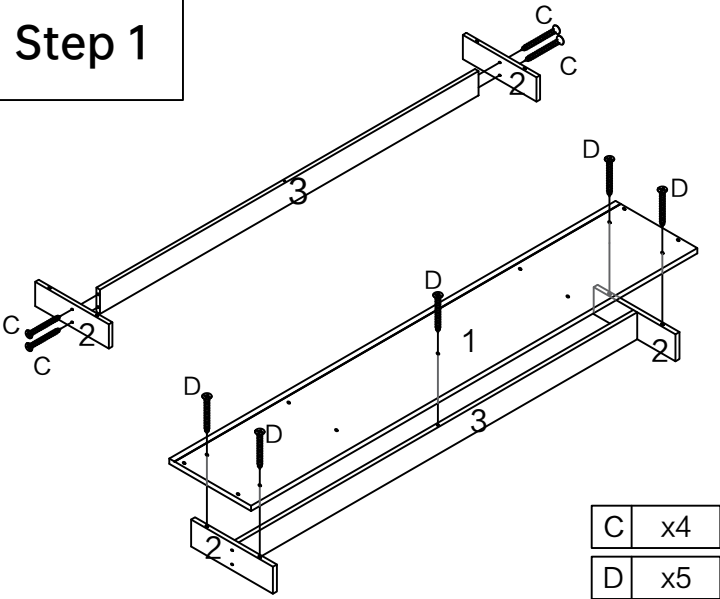
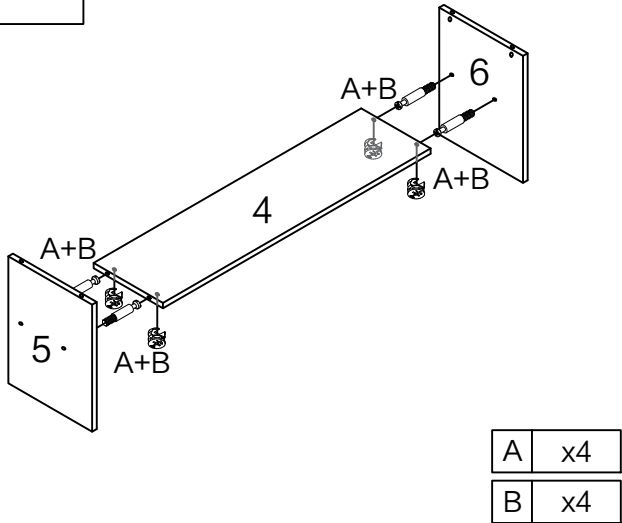


1  x1	2  x2	3  x1	4  x1	5  x1	6  x1		
7  x2	8  x1	9  x1	10  x1	11  x1	12  x2		
13  x2	A  x20 B  x20		C (6X60)  x4 D  (5X50) x5		E (6.3X50)  x8 F  x48	G  x4	H  x4

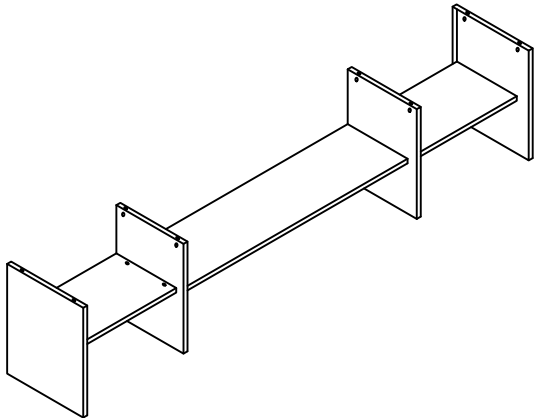
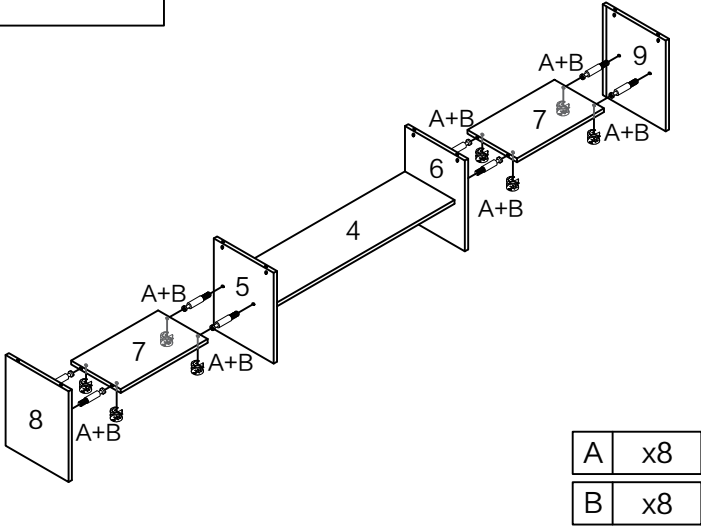
Step 1



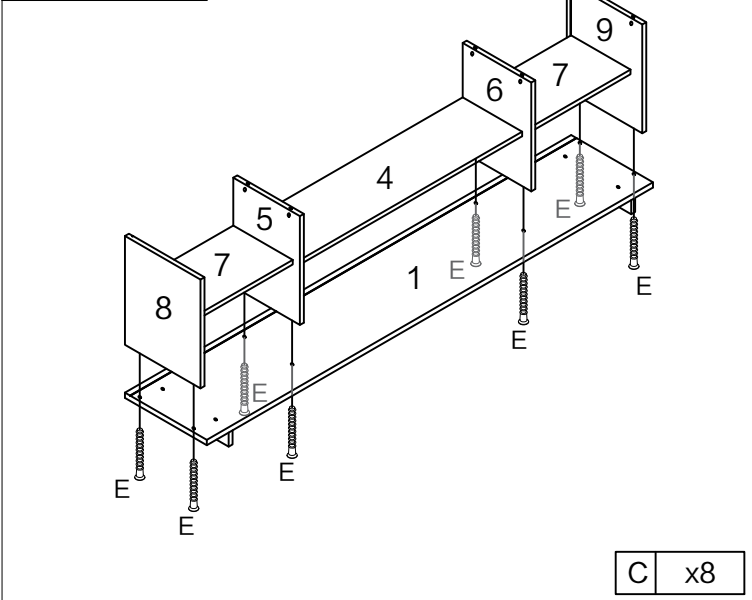
Step 2



Step 3

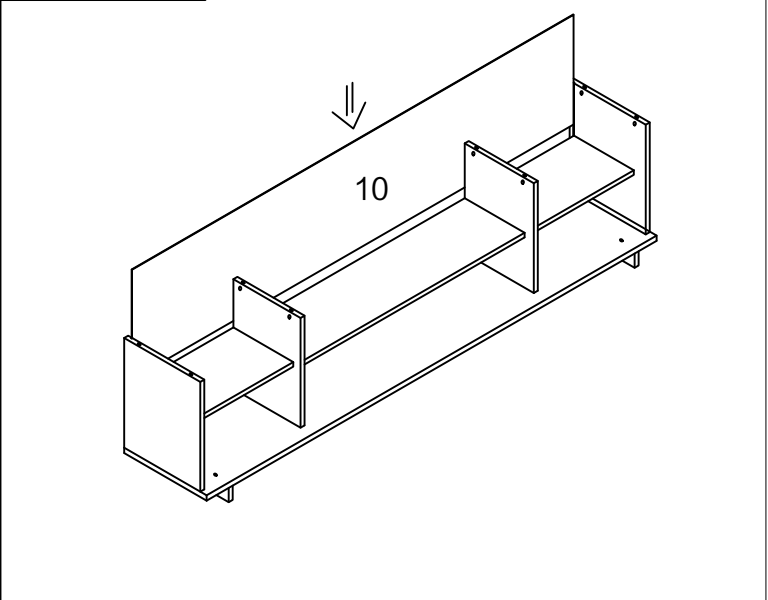


Step 4

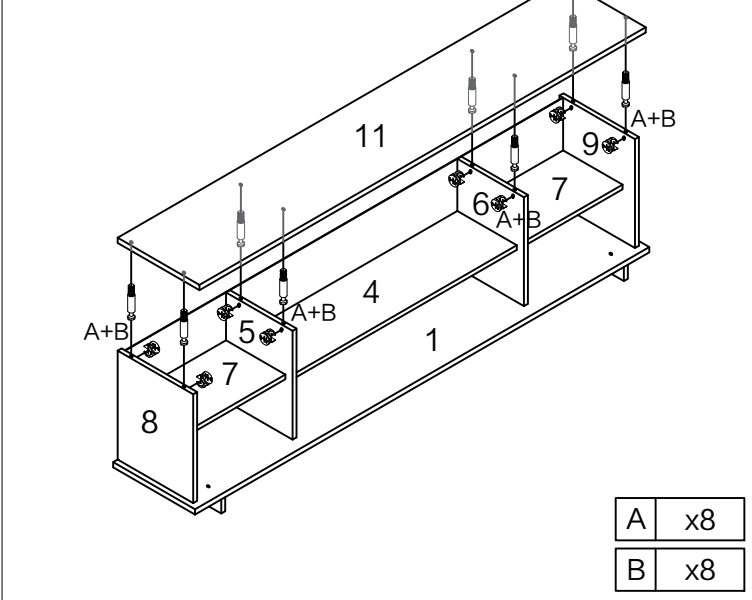


C	x8
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Step 5



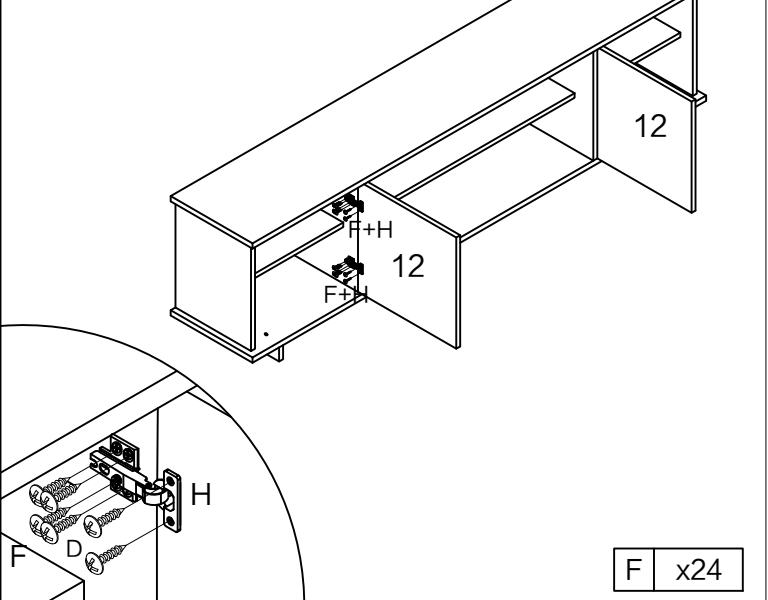
Step 6



A	x8
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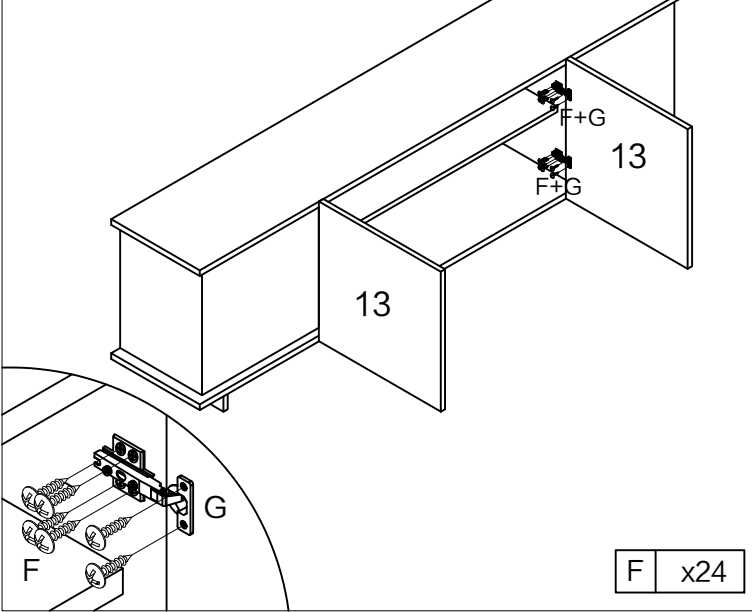
B	x8
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Step 7



F	x24
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Step 8



F	x24
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Complete

